THIS REPORT HAS BEEN DELIMITED AND CLEARED FOR PUBLIC RELEASE UNDER DOD DIRECTIVE 5200.20 AND NO RESTRICTIONS ARE IMPOSED UPON ITS USE AND DISCLOSURE.

DISTRIBUTION STATEMENT A

AFPROVED FOR PUBLIC RELEASE;
DISTRIBUTION UNLIMITED.

med Services Technical Information Agency

Because of our limited supply, you are requested to return this copy WHEN IT HAS SERVED YOUR PURPOSE so that it may be made available to other requesters. Your cooperation will be appreciated.



CTICE: WHEN COVERNMENT OR OTHER DRAWINGS, SPECIFICATIONS OR OTHER DATA BE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RELATED OVERNMENT PROCUREMENT OPERATION, THE U.S. GOVERNMENT THEREBY INCURS RESPONSIBILITY, NOR ANY OBLIGATION WHATSOEVER; AND THE FACT THAT THE VERNMENT MAY HAVE FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIED THE DATA IS NOT TO BE REGARDED BY PLICATION OR OTHERWISE AS IN ANY MANNER LICENSING THE HOLDER OR ANY OTHER SON OR CORPORATION, OR CONVEYING ANY RIGHTS OR PERMISSION TO MANUFACTURE, OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THERETO.

Reproduced by
DOCUMENT SERVICE CENTER
KNOTTBUILDING, DAYTON, 2, OHIO



AD NO. 41

THE MUNICIPAL UNIVERSITY OF WICHITA

PERFORMANCE TRUE OF A SIDE-INLET. ETRAN-TC-AIR JET PUND WITH AN IMBOARD MOSZLE AND A TAPERED MIXING TUNE

by A. N. Hotarish

Engineering Report No. 138

for the Office of Mayal Research Contract M-onr 201(01)



Hay 1954 University of Wichita School of Engineering Wichita, Kansas

PERFORMANCE TEST OF A SIDE-INLET, STEAM-TO-AIR JET PUMP WITH AN INBOARD NOZZLE AND A TAPERED MIXING TUBE

by A. M. Heinrich

Engineering Report No. 138

for the Office of Naval Research Contract N-onr 201(01)

> May 1954 University of Wichita School of Engineering Wichita, Kansas

TABLE OF CONTENTS	
LIST OF FIGURES	Page 11
SUMMARY	. 1
INTRODUCTION	2
SYMBOLS AND SUBSCRIPTS	2
TESTS	3
APPARATUS	3
PERFORMANCE ANALYSIS	4
RESULTS AND DISCUSSION	5
CONCLUSIONS	6
REFERENCES	6
APPENDIX - Test Log of SISA-3 Jet Pump	?
TABLE - SISA-3 Jet-Pump Performance	10
RICHRES	11

LIST OF FIGURES

Figure	Page
1 Planform outline; side-inlet, steam-to-air jet pump.	11
2 Cross section of SISA-3 jet-pump at diffuser entrance	. 12
3 Cross section of SISA-3 jet-pump at nozzle exit.	13
4 Arrangement of the mixing and blowing tubes.	14
5 Arrangement of mixing-tube pressure taps and throat aljustment bolts.	14
6 Suction slot with static pressure taps.	15
7 View of the jet pump looking through the suction slot and duct into the cases.ded mixing-tube throat.	15
8 Instrumentation schematic.	16
9 Variation of pressure ratio with mass ratio.	17
10 Variation of efficiency with mass ratio.	18
11 Variation of efficiency with pressure ratio.	19
12 Distribution of available energy efficiency.	20
13 Variation of suction-duct total-pressure loss with flow quantity.	22
14 Influence of cascades, jet total pressure, and pressure ratio on suction-slot quantity distribution.	23
15 Suction duct flow pattern.	30
16 Mixing-tube entrance throat widths.	31
17 Influence of cascades, jet total pressure, and pressure ratio on throat static pressure distribution.	32
18 Influence of cascades, jet total pressure, and pressure ratio on mixing-tube static-pressure distribution.	38
19 Influence of jet total pressure and pressure ratio on mixing-tube total-pressure distribution.	45
20 Influence of jet total pressure and pressure ratio on temperature distribution.	61

SUMMARY

A series of tests were conducted to determine the performance, the pressure and temperature distributions, and the nature of the flow in a side-inlet jet-pump with an inboard nozzle. This series of tests were performed on a pump having a conical mixing tube, a cascaded side-entrance throat, a suction duct, and a suction slot of constant width.

The effects of varying the primary jet pressure, the pump pressure ratio, and the cascades were determined. Pump pressure ratio was varied both with and without control of the suction-slot flow distribution. Flow direction in the suction duct between the slot and the throat was studied with the aid of wool tufts.

Performance curves are presented together with curves showing mixing-tube, cross-sectional distributions of temperature and total pressure taken at several survey stations. This report is the second in a series on side-inlet jet pumps with different taper ratio mixing tubes.

INTRODUCTION

The side-inlet steam-to-air jet pump provides a simply constructed and compact air pump to fulfill the requirements of a high-speed aircraft system of wing circulation control. As a continuance of the experimental analysis of side-inlet steam-to-air jet pumps, a conical mixing-tube pump was tested.

The purpose of this report was to organize the data and present the test results in a manner usable for a comparative evaluation with previous jet pump tests by the University of Wichita. The design, construction and tests of the jet pump were performed by the University of Wichita, School of Engineering under the authority of Contract N-onr 201(01) from the Air Branch of the Office of Naval Research.

SYMBOLS

D	diameter of mixing tube or throttling orifices, inches
ρ	density, slugs/ft ³
n	enthalpy, BTU/lb
t ,	temperature, °F
Pt	total pressure, lb/ft ²
q	static pressure, lb/ft ²
P	power, ft-lb/sec
J	mechanical equivalent of heat, 778 ft-lb/BTU
V	velocity, ft/sec
V	local velocity, ft/sec
$\tilde{\mathbf{q}}$	volumetric flow rate, ft ³ /sec
W	weight flow rate, lb/sec
α	pressure ratio = pt3/pto
μ	mass ratio = w _s /w _j
η	efficiency = P _{eff} /P _{in}
	Subscripts
0	free-stream or ambient conditions
1	suction-slot conditions
2	mixing-tube-entrance throat conditions
3	mixing-tube exit conditions
AE	available energy

- j primary or jet flow
- s secondary flow
- m mixture of primary and secondary flow
- x axial position from the inboard end of mixing tube
- in input
- eff effective

TESTS

The testing and data recording were in accordance with the pre-test report (Reference 1). Throat adjustments were made to give maximum secondary-air mass flow with a desirable suction-slot flow-quantity distribution. All tests were run with a constant suction-slot width.

The following measurements were taken:

- 1. Suction-slot area.
- 2. Suction-slot static pressure distribution.
- 3. Suction-slot air temperature.
- 4. Mixing-tube-entrance throat area.
- 5.- Mixing-tube-entrance throat static pressure distribution.
- 6. Mixing-tube-entrance throat air temperature.
- 7. Mixing-tube static-pressure distribution.
- 8.- Mixing-tube cross-sectional, total-pressure distribution.
- 9.- Mixing-tube cross-sectional, temperature distribution.
- 10. Steam temperature.
- 11. Steam total pressure.
- 12. Barometric pressure.
- 13. Mixing-tube exit:

Variation of the jet-pump throttling by successive steps from an open exit to a condition of slight reverse flow in the suction slot.

<u>APPARATUS</u>

Figures 1 through 5 show the layout and the side-inlet jet pump construction. The inlet duct, cascades, mixing tube, and blowing tube were fabricated from sheet metal. The suction slot and supporting framework were made of wood and angle iron. Entrance points for the primary and secondary streams and their flow through the jet pump are shown schematically in figures 1, 2, and 3.

The model variables consisted of the mixing-tube entrance throat width and blowing-tube exit throttling. Variation of the primary steam flow total pressure and temperature was obtained through control of the steam generator-superheater system described in reference 2. Manometers and probes used in the tests are shown in figure 7 and also in reference 2.

PERFORMANCE ANALYSIS

The jet-pump performance parameters were detailed in the pre-test report (Ref. 1) and in Reference 2. An attempt was made to determine the influence of specific impulse on performance. The results of this attempt were, however, considered invalid since irregular mixing tube static pressure distribution occurred. The irregularities were presumably a result of off-design expansion characteristics of the nozzles used to obtain the variation in specific impulse. Total pressure losses in the suction duct were determined from average velocities and pressures found by integrating the flow quantity distribution curves.

The approximate total-pressure losses in the suction duct were determined from the relation

$$\begin{aligned} \mathbf{p_t} &= \mathbf{p_{t_1}} - \mathbf{p_{t_2}} &= \mathbf{p_{t_0}} - \left[(\mathbf{p_{t_0}} + \mathbf{p_2}) + \frac{1}{2} \mathbf{p_2} \mathbf{v_2^2} \right] \\ &= -\mathbf{p_2} - \frac{1}{2} \; \mathbf{p_2} \mathbf{v_2^2}. \end{aligned}$$

The effective power output, the power input, and the efficiency were determined from the following relations from reference 1.

$$P_{eff} = q_s (p_{t_3} - p_{t_1}) + q_j (p_{t_3} - p_{t_0})$$

$$P_{in} = w_j \Delta h J$$

$$\eta = \frac{P_{eff}}{P_{in}}$$

The mass ratio was expressed by the secondary to primary weight flow ratio,

$$\mu = w_S/w_j$$
.

Jet-pump pressure ratio was defined as the ratio of the mixed-flow total pressure, at the final plane, to the ambient total pressure

$$\alpha = p_{t_3}/p_{t_0}$$

The available energy efficiency at any point in the mixing tube was the ratio of the local available energy of the mixture to the available energy of the primary flow at the nozzle and was expressed by the following relation of the kinetic and pressure energies.

$$\eta_{AE_{X}} = \frac{\frac{1}{Z} \rho_{m_{X}} V_{m_{X}}^{2} + p_{m_{X}}}{\frac{1}{Z} \rho_{J} V_{J}^{2}}$$

RESTLTS AND DISCUSSION

Figures 9 through 11 show a performance summary of the side-inlet stream-to-air jet pump having a tapered mixing tube. For the tests with uncontrolled suction-slot quantity distribution the pressure ratio varied linearly as a function of the higher mass ratios. This linearity, however, existed only to the point of incipient reverse flow in the suction duct. As the reverse flow spread through the suction duct and slot the performance curve departed appreciably from the linear relationship. The tests with the suction-slot flow quantity controlled for distribution show a lower maximum pressure ratio, a more rapid deteriation of performance after suction-slot reverse flow appeared, but exhibited a better performance in the region of high mass ratios and low pressure ratios.

Figure 12 shows the distribution of the available energy. Usable energy was available through the mixing tube almost to the diffuser entrance. The location at which the available energy was reduced to less than one percent of the initial value was the same for all the pressure ratios and mass ratios tested.

The variation of suction-duct total-pressure loss with flow quantity is shown in figure 13. The most losses were experienced for the highest pressure ratios. A linear increase of losses resulted from an increase in secondary flow where the pressure ratio and throat width were constant.

Complete cascading of the entrance throat gave a higher mass ratio and better distribution of suction-slot flow than any partial cascade arrangement tested (shown by figure 14). Tuft pictures of the flow within the suction duct (fig. 15) showed the air flow turning upstream of the cascade location in the suction duct. The airflow divided at the juncture of cascades and unobstructed throat.

Figure 16 gives the throat widths required for the slot quantity distribution. Figure 17 shows the effect of cascade arrangement, jet total-pressure variation, and pressure ratio variation on the distribution of static pressure in the mixing - tube throat. Runs 11 through 22 show only the effect of pressure ratio while runs 23 through 29 show combined effects of pressure ratio and slot width.

Variation of the jet total pressure did not appreciably change suction-slot quantity distribution. Throttling the pump sufficiently to cause suction-slot reverse flow progressively decreased the slot flow quartity with the greatest effect occurring in the outboard area. Increase of pressure ratio while maintaining nearly uniform suction-slot quantity distribution resulted in a continual decrease of secondary air flow.

The mixing-tube static-pressure distributions for the various cascade arrangements, jet total pressures, and pressure ratios are shown in figure 18. Figures 19 and 20 show cross-sectional survey data of mixing-tube total pressure and temperature at several stations. Surveys in the inboard portion of the mixing tube showed a low energy secondary flow and a high energy primary flow in their adjacent relative In the portion of the mixing tube approaching the positions. diffuser the mixing-tube flow appeared mixed as indicated by the total pressure profiles, while at the diffuser exit the flow was almost completely mixed. The temperature surveys in the mixing tube supplemented the total-pressure surveys and demonstrated by the low or high temperatures the areas of unmixed secondary and primary flow. Average integrated values of the horizontal and vertical total-pressure profiles combined with the local static pressures were used to approximate the local available energy of the mixing tube flow.

The performance analysis of the SISA-3 steam-to-air jet pump with the side inlet and tapered mixing tube was made to comparatively show the effect of mixing-tube shape. Also, this analysis shows the relative merits of secondary airflow guidance and distribution methods as compared to the cylindrical mixing-tube pump of reference 2.

CONCLUSIONS

The experimental analysis of a side-inlet, steam-to-air jet pump with an inboard nozzle and a conical mixing tube has shown this arrangement to have reasonably low losses for desirable suction slot quantity distribution properties. Suction-slot flow-quantity distribution was easily obtained as a result of the available energy distribution through the mixing tube. Regulation of the available energy distribution was obtained through the diffuser action of the conical mixing tube.

A comparative evaluation of the presented data with the data for the cylindrical mixing tube of reference 2 should provide sufficient information to formulate a design procedure for the side-inlet steam driven jet pump. Further tests should be conducted to produce any specific design to reduce the losses to a minimum.

REFERENCES

- 1.- Heinrich, A.M.: Pre-test Report on the Performance Study of a Side-Inlet Jet-Pump with an Inboard Nozzle. University of Wichita Engineering Study No. 117, October 1953.
- 2.- Heinrich, A.M.: Performance Test of a Side-Inlet, Steam-to-Air Jet Pump with an Inboard Nozzle. University of Wichita Engineering Report No. 131, February 1954.

APPENDIX

TEST LOG OF SISA-3 JET PUMP Runs SISA-3-1 through SISA-3-29

TEST LOG, SISA-3 JET PUMP

ならずできるというとうなり、いじくしていましたとうない。

,		f
Run No.	Configuration	Remarks
1 thru 5	Constant slot width with throat adjusted for slot quantity distribution in run no. 1 only. Cascade configuration as follows: Rur 1 - all cascades. Run 2 - 36 inches of cascades inboard. Run 3 - 24 inches of cascades inboard. Run 4 - 12 inches of cascades inboard. Run 5 - without cascades.	These five runs were made to determine the influence of the mixing-tube cascades on performance and on suctionslot quantity distribution. Test results showed the configuration with all cascades to be the most desirable.
6 thru 10	Constant slot width with the throat adjust-ed to give maximum secondary flow and desired	These flve runs were made to deter- mine the influence of the primary-

The jet total pressure was varied as follows: suction-slot distribution. psia psia psia psia pela 344.2 314.2 287.2 262.2 237.2 O Pt. Run Bun Run Run Run

for hest secondary-flow quantity distribution in the open-exit configuration. This throat Constant slot width with the throat adjusted in the open-exit configuration. The was maintained for runs 11 thru 20. 11 thru 20

= 1.0 = 0.942 0.906 0.857 0.792 0.673 Throttled as follows: Run Run Run Run Run Run Run Eun Run Run

jet total pressure on the performance. deter-The static-pressure distribution of marythe throat and mixing tube were measured.

These ten runs were made to determine the effects of increased pressure quantity distribution and throat and ratio on mass ratio, secondary-flow mixing tube static-pressure distributions. Constant slot width with the throat adjusted for best secondary flow quantity distribution in unthrottled configuration.

Throttled as follows:

Run 21 -
$$D\psi/D_3 = 1.0$$

Run 22 - " = 0.765

23 thru 27 Constant slot width with the throat adjusted to give desired secondary flow quantity distribution for each run.

Enrottled as follows:

28 and 29 Constant slot width with the throat adjusted to give desired secondary flow quantity distribution for each run.

Throttled as follows:

Run 28 -
$$D_{11}/D_3 = 0.792$$

Run 29 - 11 = 0.857

Remarks

9

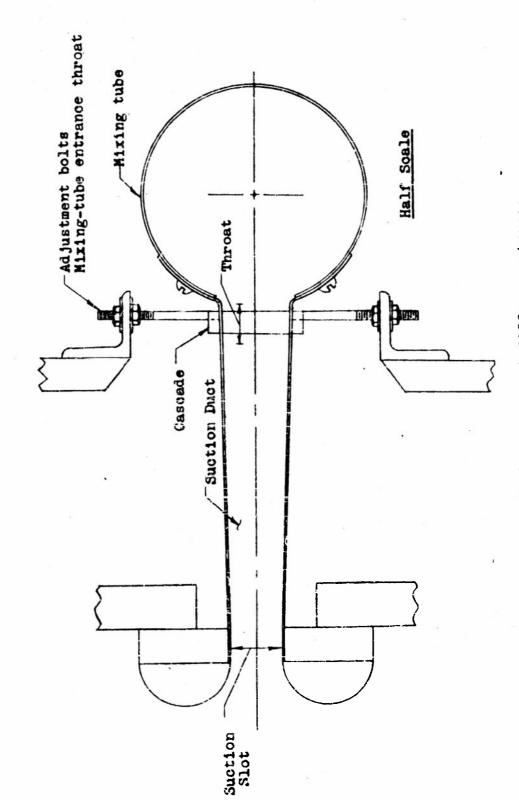
である。 できる

These two runs were made to determine the nature of the mixing-tube flow at two values of pressure ratio. The secondary flow was not controlled for quantity distribution. These five runs were made to determine the performance and the effects of pressure ratio on mass ratio with the secondary flow evenly distributed along the suction slct.

These two runs were made to supplement the data of runs 23 to 27, and to determine the nature of the mixing-tube flow at two values of pressure ratio.

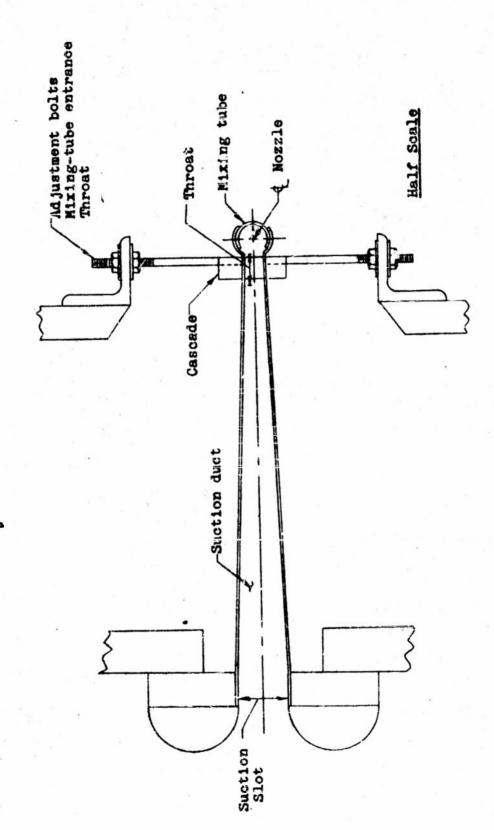
Pt3 Pto N N 101.03 100.552 100.553 111.03 100.03 - SISA-3 Jet Pump Performance TABLE $\begin{array}{c} \mathcal{C} & \mathcal{$ Run No.

Figure 1. - Planform outline; side-inlet, steem-to-air jet pump.



•[

Figure 2.- Cross section of SISA-3 jet-pump at diffuser entrance.



Pigure 3. - Cross-section of SISA-3 jet pump at nozzle exit.

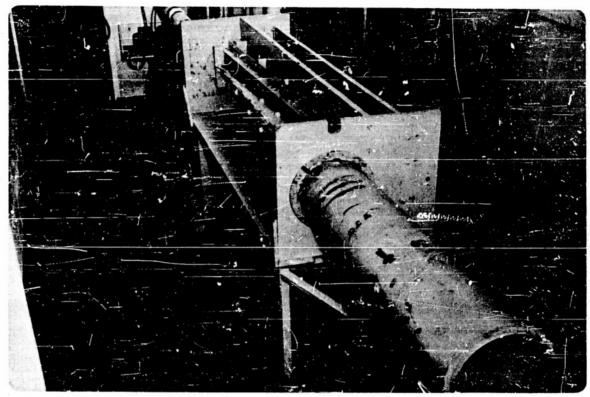


Figure 4. - Arrangement of the mixing and blowing tubes

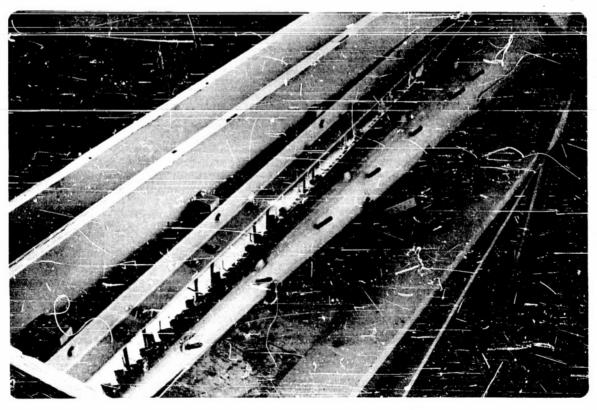


Figure 5.- Arrangement of mixing-tube pressure taps and throat adjustment holts

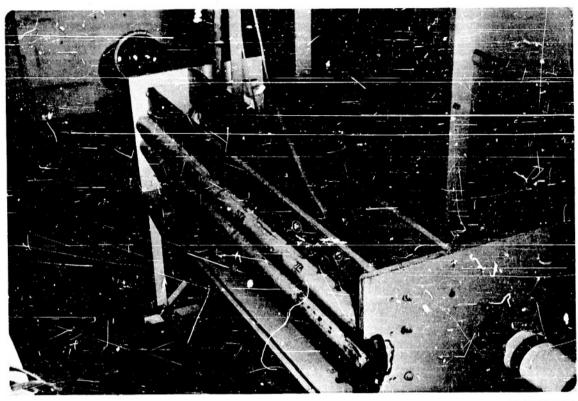


Figure 6. - Suction slot with static pressure taps.

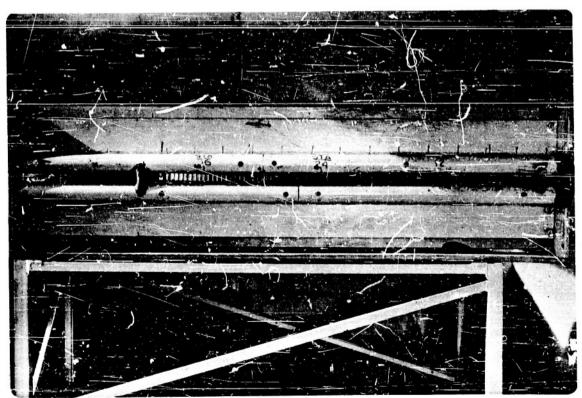


Figure 7. - View of the jet pump looking through the suction slot and duct into the cascaded mixing-tube throat.

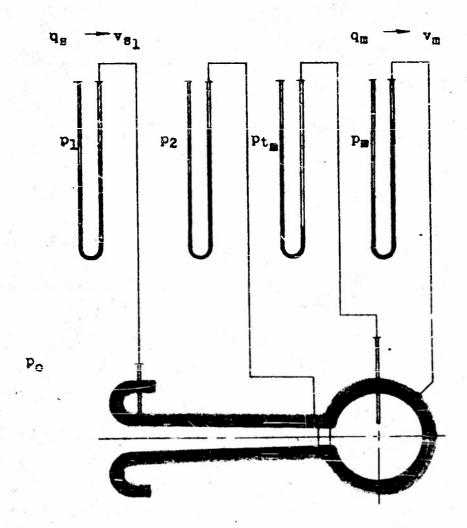
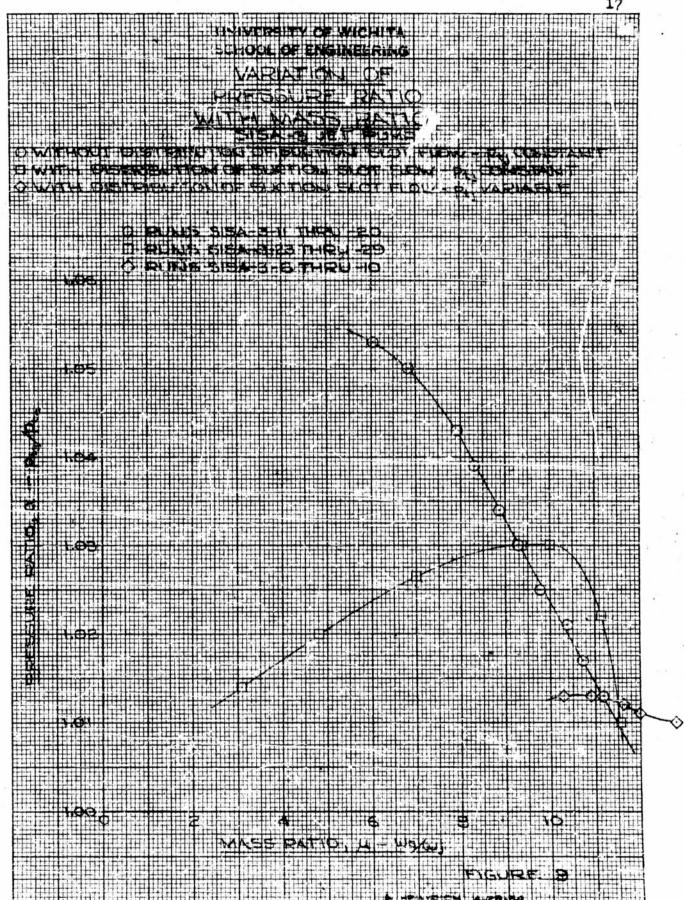
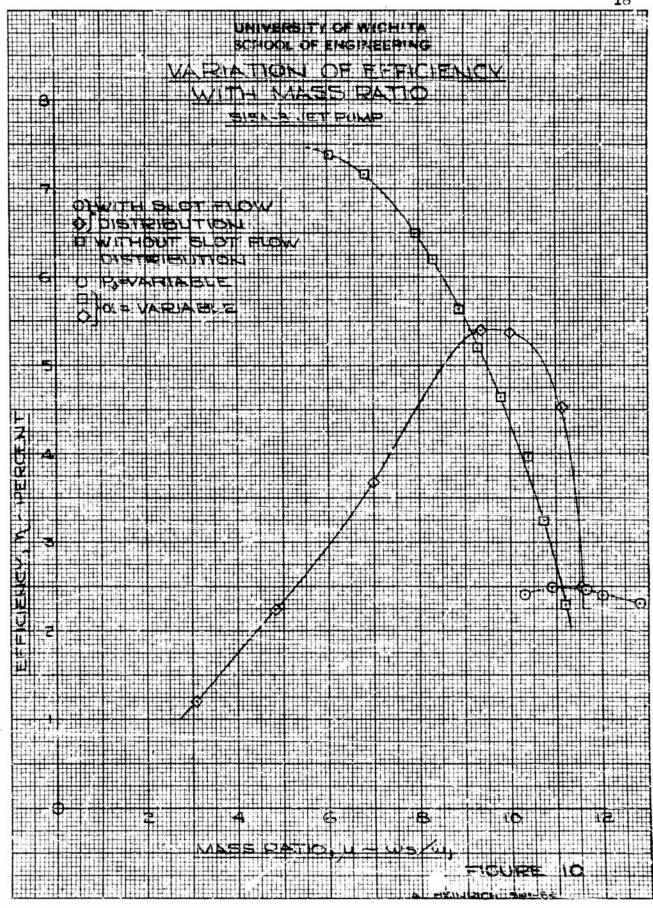


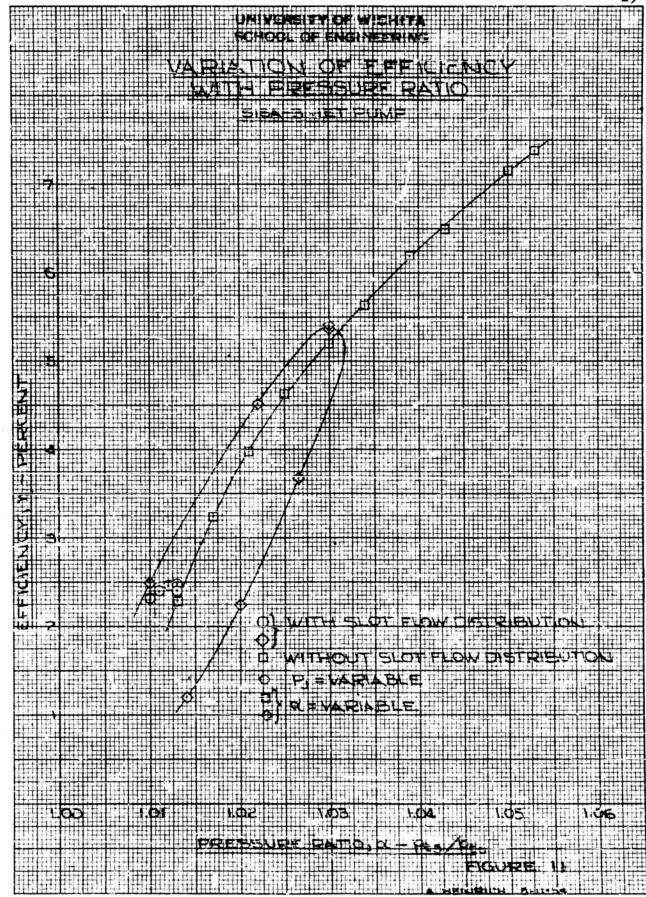
Figure 8. - Instrumentation schematic.



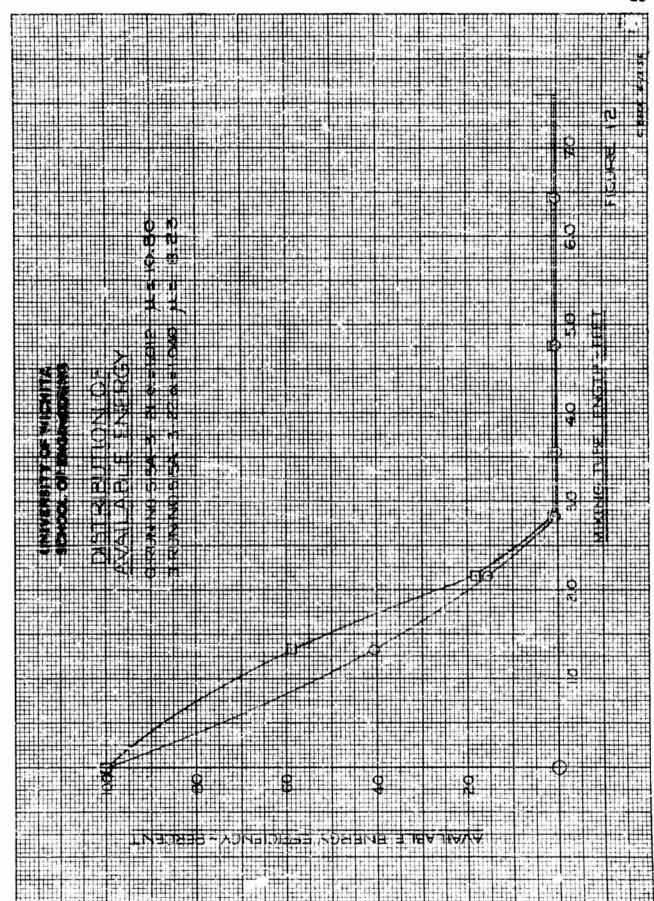


The second secon

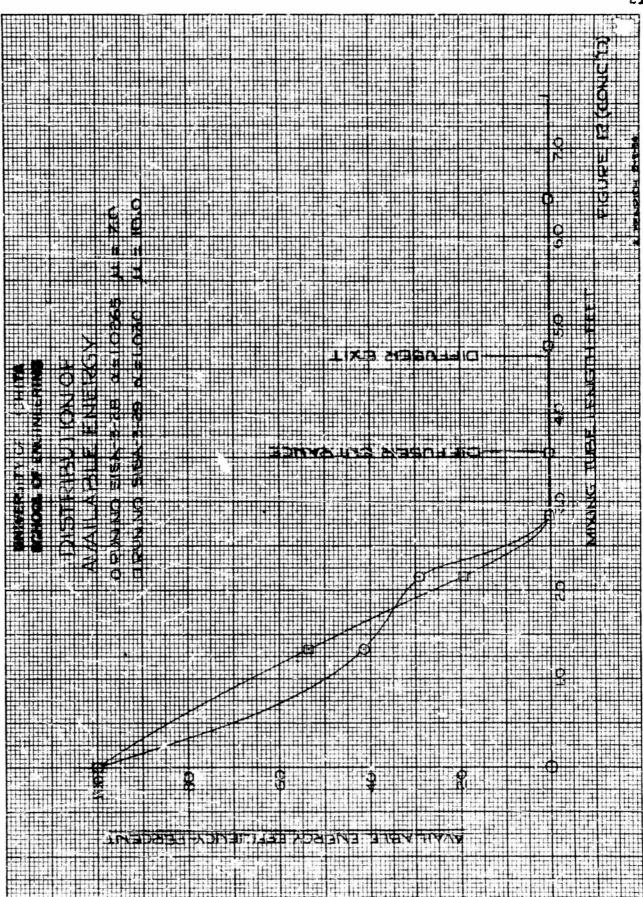




KEUPPEL & ESSER CO. WALLE



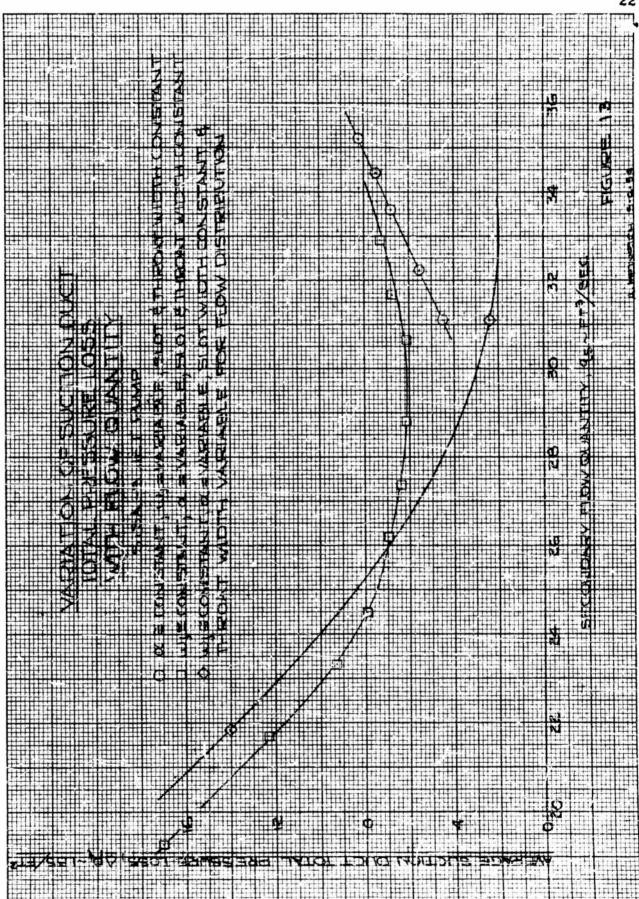
자 M



FULL OF THE Nation 359-

자 M

という。



TOX TO TO THE WINCH 359-11

日本の大学を対しているという。 これが、 大学の大学の大学の大学の大学の大学の大学を対しています。

A Company of the Party of the P

Z	
10 X 10 TO THE V. INCH	KROFFERT & REBEK CO.
1-825	BABE IN B. S.

ί.

		H			H								Ш			i.				Ш			III												H		2	Ī
			14	₩	Ħ		Ш		Ш							Ш		Ш		#					Ш	İ		₩					Ш	Ш	Ħ	4		İ
Щ	Ш		Ħ	Ш										#						i			Ħ	\parallel	₩		Ħ							Ш	1111	111		#
																		Ш						Н						Ш					H	K		H
				#	ij			#				Ш	Щ	Ш	Ш	Hi		Ш	Ш	4		Ш	Ш			Ш	Ш		Ш									
	Ш		H	Ш		Ш	Ш		ш	Ш	Ш	Ш	Ш	Ш	Ш	Ш	Ш	Ш	Ш	Ш	Ш	▦	Ш	Ш										▦		Ü		#
	Ш				H				Ш							H				\blacksquare		\blacksquare	H	Ш	Ш			Щ	Ш					5				H
															X	X	V	X	Ì			Ш								Ħ				n'i				\blacksquare
	Ш	Щ			I			I			Ш	H					4		Ħ	Φ	Ħ			Ш	Ш													#
																	X	X		V	V																	Ħ
				\parallel		H	Ш							H				X								ю		đ đ	J U		+							F
1111	H	Ш	H		Щ	₩	Ш		#	Ш	#	Ш	Ш	#	Ш			1	N		X.	₩		Ш	Ш			0 0				4	Ш	0		Ш	Ш	+
Ш							Ш												7	W.	1				H	1 1.4	K	3.6	ø	ø		Щ						
Ш	Ш	Ш				Ш	Ш	Ш	H						Ш				N.	ď	Ě			Ш				1	11	11						1	Ш	I
Ш	Ш	Ш	Ħ		Щ	₩	₩	₩,	#	Ш	Ш	Ш		#	H	H		Ш	Ш	Ñ				Ш	Ш	3		1	٤;			Ħ	Ш		H	░	Ш	1
	Ⅲ							4	H											K	ij.						ľ	y É	1					2				I
	Ш			Щ			1	4	Ш								Ħ	Ш			17			Ħ						H				'n			Ш	#
₩	₩	Ш		ď.		Ш	1	Ì		H		₩			#				H		Ö			#				7		H		Ш	Ш		Ħ			#
	Ш	9	H	¥.			H							Ш	₩						I								H	#		H				₩		
· ·				4			7				#	Ш	Ш								1		U					2 1 2		1 (Ш					\blacksquare		#
	볣	Ġ.	H	Щ		Ш	Щ	Ш	Ш	Ш	Ш	Ш	Ш		Щ	Ш	Ц	Ш	Ш		¥	i K	¥	Ш	Ш			dii)		10	Ш	Ш	Ш	O	Ш	N	Ш	
		Ž		7			Ħ		d	Щ		Ш			Ш	Ш							M			H		#		1	•			Ą		J		#
ij		ğ	#			4	W		Ź	Ш											Ø	Ŷ				4		5	5.5	1 4			Hi	Ш	H	4		
							¥	Ų		Ш		Ш			Ш	Ш	Ħ		Ш				Ш					n !	111				Ħ		#	á		Ħ
	H	X						Ш	K			Ш									6		N	k									Ш					
	2	ð	#				12			₩		Ш		#	#		H				i					Ħ		111	# L	1 1	4	H				H		
5		¥	#		#	H	!!	Щ	i i	Ш		#	Ш		₩		#	Ш	₩		J.	Щ		Ħ		H					#	Ш	Ш		H	H		
112		H		I	ij				ď												Ì		Ш	*		Ş	Ш	ħ.	i :	1 3			Ш					\parallel
		5		*		4	ď	1				Ш	Ш		Ш	Ш	#		₩	Ш	Ш	Ш						Щ	Щ			₩	Ш			Щ	Ш	
	Ш	₩			1	#				H		₩	Ħ		\blacksquare	H	#		₩		q.	Ş	4	3					Щ		4	₩	卌	c		₩	Ш	
																					П									4							Ш	
		₩		H				Ш		111			₩		\blacksquare	Ħ		Ш	₩		d		K		Ш.	ü		, H		i v		Щ	\blacksquare	Ш		\blacksquare		Ħ
													Ħ									XX		*		ŭ		ħ	1	i v	7					Ш	Ш	1
				Ш		#				H									Ш		Ш	À	Ж	Ų.		U C	,	יוכ	D K) {	1	-		1111	H	₩	Ш	H
	#			Ш			#			₩			₩		H		-	Ш	Ш			H	1	1		1		4	4					ď				+
								Ĭ																Д		1		4	1					Ĭ			Ш	
Ш		Ш	Ш	Щ		Ш	Ш	Ш	Ш		Ш			Ш				Ш	Ш	Ш		**		P		Ē	1	Υį		ΥİŌ	4		Ш		Ш			
Ш	Ш			₩				1					#					Ш					И	#		C	}	114	Φ.⊀	T.	*							i
								\parallel					\parallel									4							\ \				Ш					1
					Ħ			#		Ħ			Ħ			\parallel							1										 	7	Ш			#
		Ħ		H				#	Ш								1	Ш		H		H	1		1		Н		4									
	H				H			$\frac{1}{1}$	\blacksquare				Ь		. 7	a •				H	10		Ik		9	*	X	\equiv	bi	7	1			H				#
		Ш							-	111	111							Щ		Щ	Щ	\blacksquare			1 1 1 1			\mathbb{H}					Ш					#
Ш	Ħ	Ш										Ш	-						Ш		Ш					Ш				Ш		Щ	Ш				Ш	
											H		\parallel									H			$\parallel \parallel$											Ħ		
П	H		Ш	H		H					Ħ		III		H			Ш	111					П	Ш	1	:			Ш	\blacksquare	H	Ш					

'n	ı
۳	MACHINET VE
A MENTO	O'' STREET
NCH 328-	*****
9	

				Ш	Ш														Ш		Ш			Ш	Ш	Ш	ñ	
ij							₩																		Ш			
		###	Ш			░	Ш			Ш	Ш		Ш							₩					Ш		Ž	
				Ш		Ш	Ш	##					Ш	Ш													3	
																									n			
															X										M			
				₩		Щ								*	16					₩							FIKALINE	
				Щ										M	1											Ħ.	7	
Ш				3		H								C	X	S										Ħij.	Ŧ	
	Ш				H																H		H		Q E	Ш		
			2	#	#				Ш					1		5												
																							1					
	₩	₩			W										Ш													
Ш		₩	'n	#		#												Ш			Ш				107 127	##		
Ш			N N									Ш			Щ			Ш							ľ			
	1	ij.		Ш	1				Ш													Ш						
			'n		Ш												Ш				Ш					H		
	U	幽		Ш	Ш							Ш			m			Ш				Ш			q		##	
	15		ď	₩																					rü			
░	O			#								₩							1		ħ	Ш	Ш			2		
Ш	£	SCHOOL OF EN	H	H.		$^{+}$			₩			₩			Ш		H	P	a.	P (H		Ш				₩	
	整			H,	Y				Ш					110	W			i n	N							i t	1	
Щ	岁	3		ij,														7	χĄ	9	h					11.	1	
Ш	7	Ō		11	X				1						112		1111							Ш		y		
															₩			₽,	1 2		,,,							
					J	H								í			 											
			ij,	#	5				Ш										P	9	Ħ				g			
H				#	#														1	4	ţ.					Ш		i
				#	Ż.										W		H	1 0	S	-	Ĩ							
			13												W			1 7	5	n .	ć			11111				111
															1			7 7	7	2	7				ig O	Ш	1111	
																		42	1	3	*				H.			
																		T.	Ý	Ē	4							
			₩												Ш		ķ	1 4	0	4	*							
							Ш						Щ	Ш					Ш	111		Ш		Щ		Ш		Ш
													¥				Þ				1				1			
##												1111	: [::::		Ш.	Ш				Ш								Ш
			Ш								C	í.		14	14	10	H	91	ŤĬ			Φ.	H					
1																			H									
						#														TH:		1		H				

-

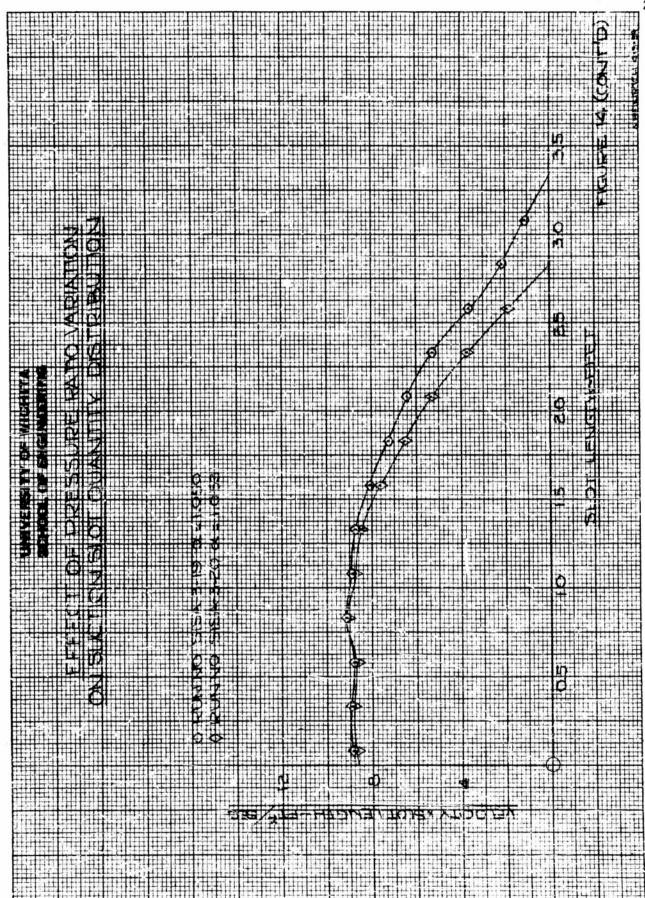
1 }

																												-		25
							IIII								H			Ш												
	ĦĦ				İ	Ш	₩				Hii							Ш	Ш									Íc	é	
																							Ш					4		
Ħ	Ш	₩	Ш	₩	Ш	ш	Ш	Ш		₩		iii	111	Ш			Ш		₩			##	₩		Ш		Ш	5	i þ	
H				Ш						###	111		Ш	Ш	##	Ш	Ш	Ш	Ш	Ш			₩					ā		
								Щ	Ш												Щ		Ш	Ш		Ш	ш		4	
Ī	Ш	Ш						##								Ш	Ш						Ш	Ш	Ш	4			į	i
								Ш						1		$\langle \rangle$		X	N					/		A.		H		
					Ш										9	R	9	Ŕ		ı.		P	1	7				5		
1											i i					i i	1					#						Ď		
					Ž) (34) k		10		ŻĮ.	9			~		-		
F	\parallel		İ			1											Щ		1	1	17	/	III	Ш	₩	n				i
H					11						i				1	þ	K	4	(3)	P.	D.									
Ė	\blacksquare			¥	a														1		/									
					16	4		4	€ ₹		4	at l	ď			#	J	9	5.5	4	,			Ш						
			Ш								1	Į.	1	////				1		γ						×				
H			₩		. V	***					₩	0) (1)	Ш				17	₩				Ш			F			H
				1		Y		0	d		b	Ď	ΨIJ	3				T)										Ш		
		Ē	ž		 }			K)				×					Ш	Ш	H			Ш						Ш		
		I	8	Í	Ш					J N	n)	Ñ	Ш	Ш		#		Ŷ	7					₩		ø		₩		Ħ
		Ĭ	ğ		111				ā,					h				I								14				
			5	₩ň	ШÝ		Ш	*	*	1 2	4			a			*	7				Ш			Ш		Шž			3
		Y				3		X.	1	1 4	9	34	9			Ш	ij	1			Ыİ						14		Ш	#
			*	i i	i (XI I		n	ΦΙ		Ф	Q	0	9	Щ	Ů.	Ė	b				Ш				2		#		Ī
Ī		Ł	M	II D	#												#									14	C	1	\blacksquare	7
			***		HC	4		×	8	8	3	8	8	8	ijţ	¥				Ш						Ш	Ħ			#
H			Ä		Πū	•					L. L	'n	n- 1	d		***	ij				III									#
Ē				ĦŽ	M ,	,	###		di k	9 7				Ī		3														
ŀ		Ш			HÉ	5 111		H	•	1	朏		*			#										10			₩	#
					1			4	1	11	17	ī	n	4			9	░												H H
ŀ				Ü		#			Ĭ.		i in	T)	Ŵ.	4		W			Ш						₩	•			Ш	#
								n	.) d	r	'n	ń				#													
					ш			Й	7	1 2	Ü	2	7	2	Ш		N.									N.				
				Ш				2	2.	4	12	2	2	7	Ш	Щ			₩							C				
į						1		V		'n 3		4	ď	¥	Ш		T		Ш						Ш					Ħ
		Ш						5	m {	3 4	ı,	,	Ь	b																
		Ш				Ш									Ш		9							Ш						
		Ш	1111	1111	11:1:				1111	::Itt			IH:	11111				b				4				Ψ.				
										239						Ш			\ <u></u>											
		\blacksquare								735	1	1	14	4	ф	1/	١.	to	1/3	* 7	17	ÞO	13	Λ.			1			
										##						Ш		Ī		Ħ	111									
										mi						Ш		Ħ												
Ė	Ш								Ш				#	H	Ŧ	H												1		
- 6	44 1.	1111	11 1	1111	41111	11111	1111				111			1111	111	1	111	LIT	11:11	1	11111	1111	1111		1111	1111	111111	1.4.	1 1	4.00

KEDETEL A ESSER CO. HAPLING. A.A.

THE REPORT OF THE PARTY OF THE

ス M

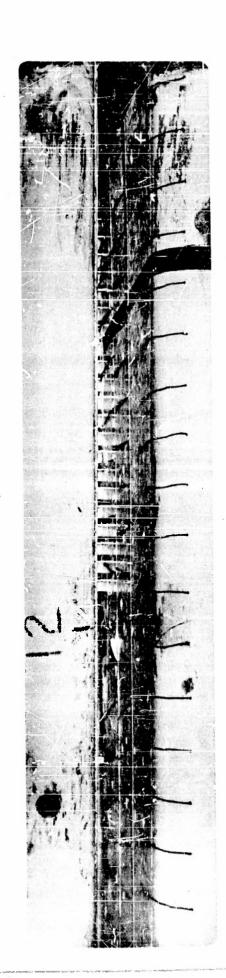


KED TOX TO TO THE NA INCH SISSAI

の一般の一個の

X N	1
10 X 10 TO THE VAINCH	KADILLET & RESKE CO.
328-11	MADE IN U.S.A.
:	

												Ď
												Щ
												ģ,
												9 4
											u ri	
											Ŕ	
								φ				
								#				iğ ş
	ll f					9		9			a	
	21							4			Q H	
	9					1 9	1					
		1				1 1						
	M)						 				w I	
	₹ v										N I	
	(£					i	ĽΨŸ					
n-H 4												
											Q	
# 2	1114441			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1							Ç.	4
82						117'	11111111111					
5 P		4										1
90	9 () 4 () 7 ()						III Y				19 1 2	
	W C											
25	MIZ			19	1		.				,	1
	H			re i ri	1							
	O.			4 4			¥				ļġ 📖	
	ÜĘ			i in i	7111111111							
						ė	Þ					
	i i			1 7 3		IIII 🗎						
				1122	7		<u> </u>				in Ö	
	É			I i s							lo	
				l o r	1	Ş		3				
											₫₩	
					<u>u</u>		ð		*			
						ALC:N	 	1c k				
# #			4444) Sy				S *,	TIDE	11 = 71 31		
											46.6	



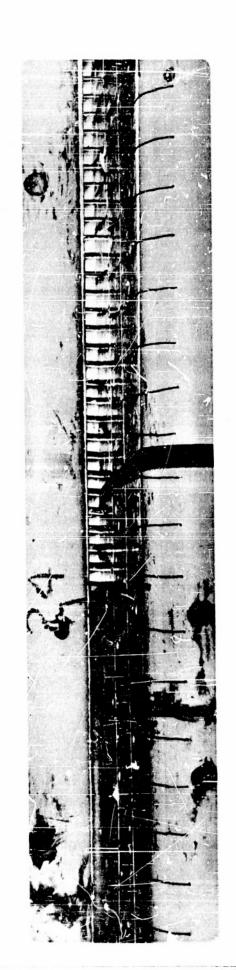
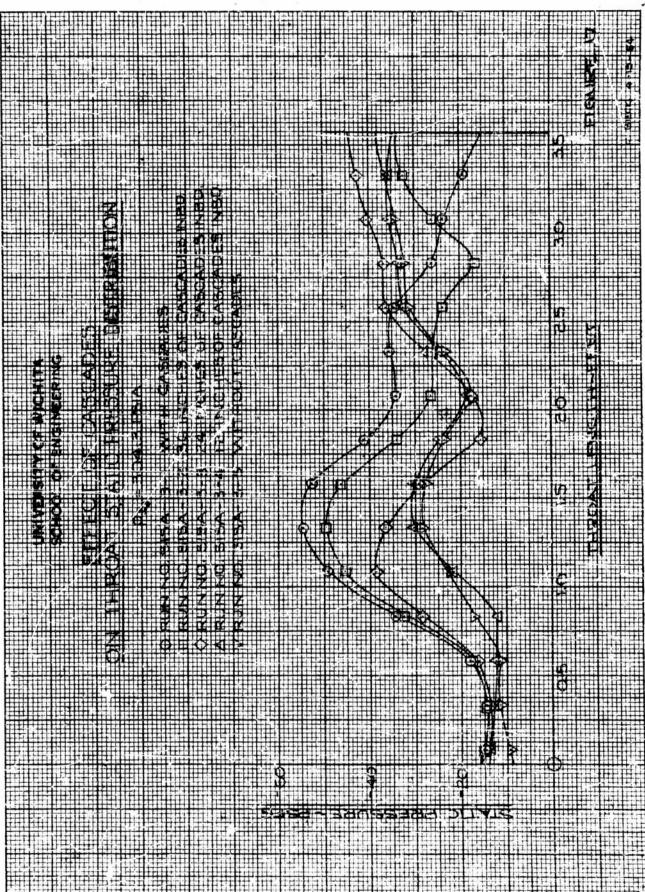


Figure 15. - Suction duct flow pattern.

KEUPPEL & ESSER CO. MARTHULE



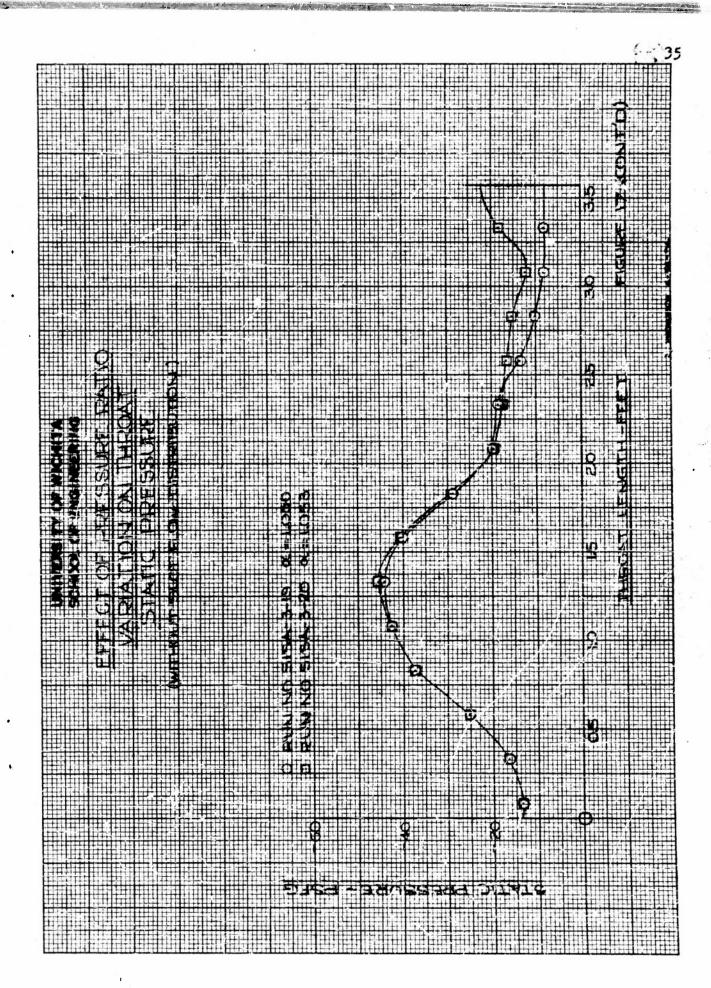
KEUTTEL A BOOKR CO. WAL

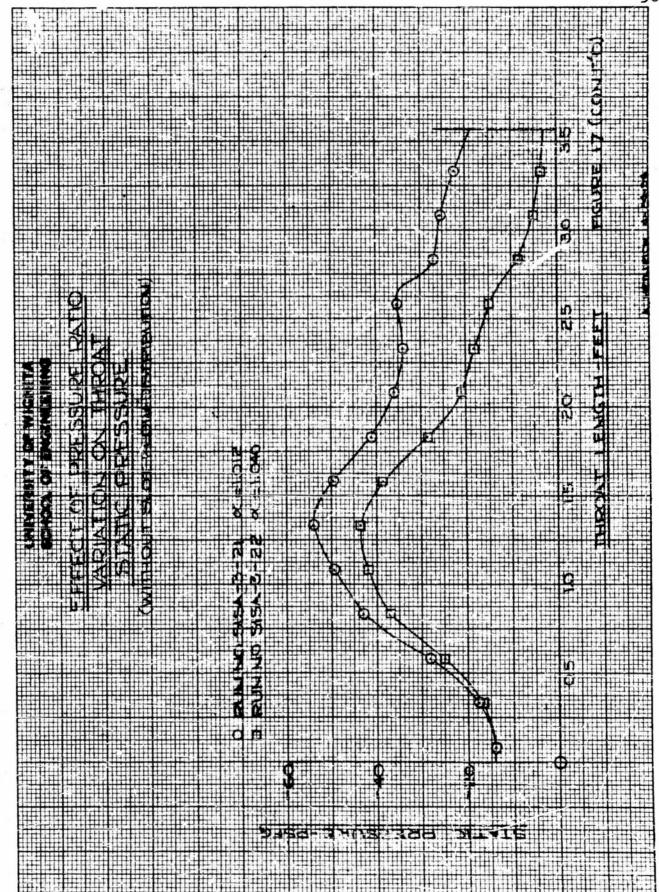
H 329-11

KENTEL . ESSER CO.

KENTER SESSER CO. MIN

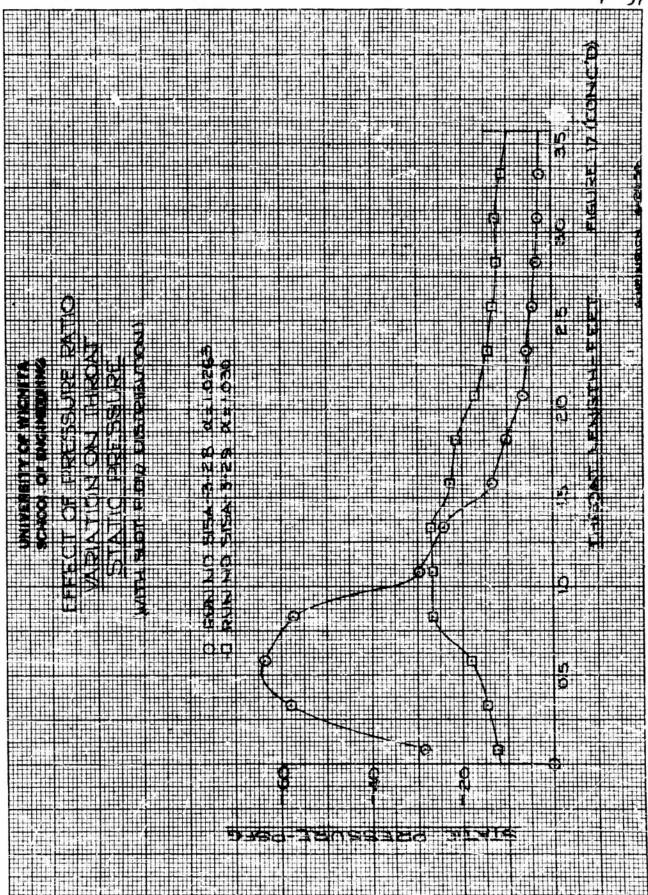
328-11





10 % 10 TO THE 1/3 INCH KEUPFEL & ESSER CO. 356.11.

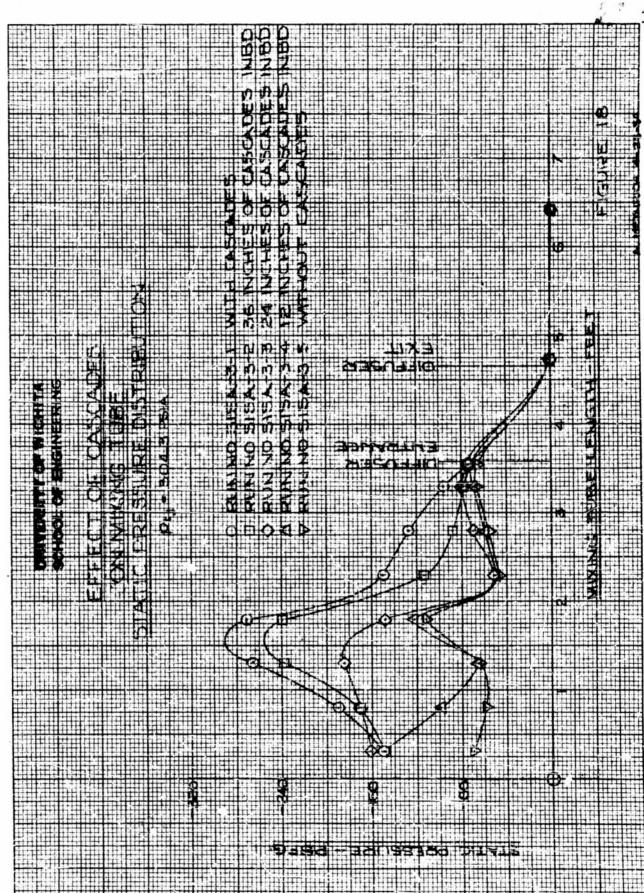
X W



KEUTFEL & ESSER CO. MARTINE.

11-62E

The second of th

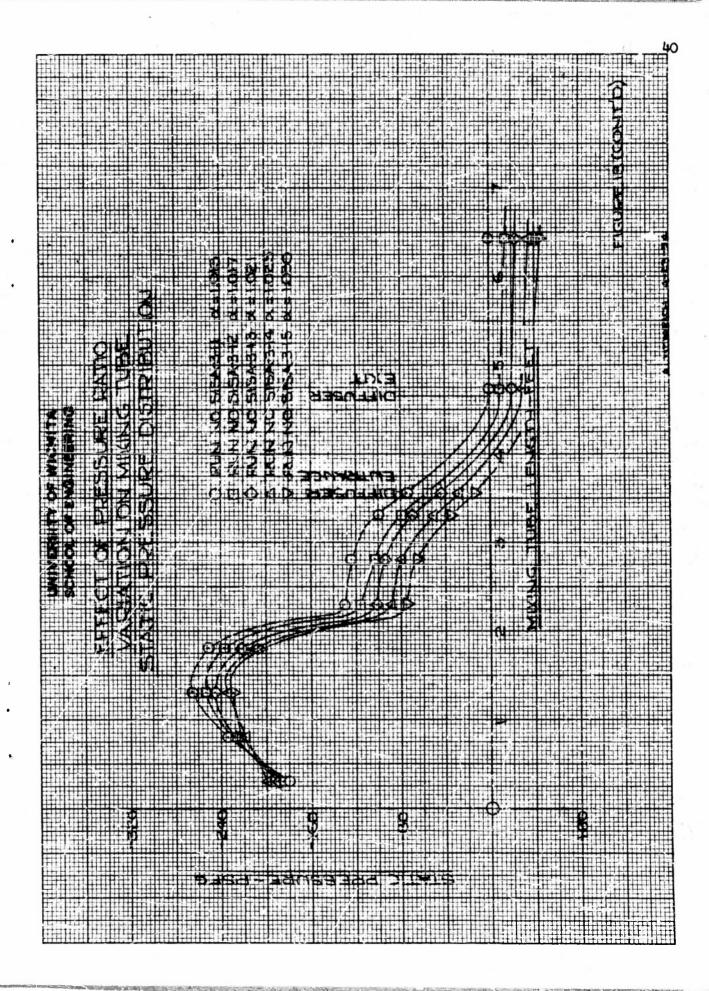


Me KEUFEL & ESGER CO. MAELIN J.S.A.

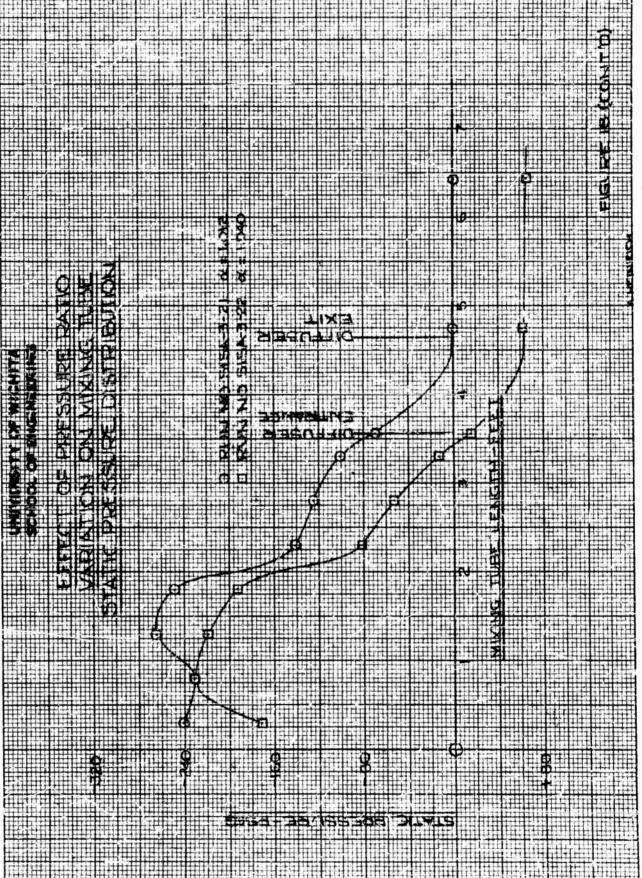
YEUTHE A SESSER CO.

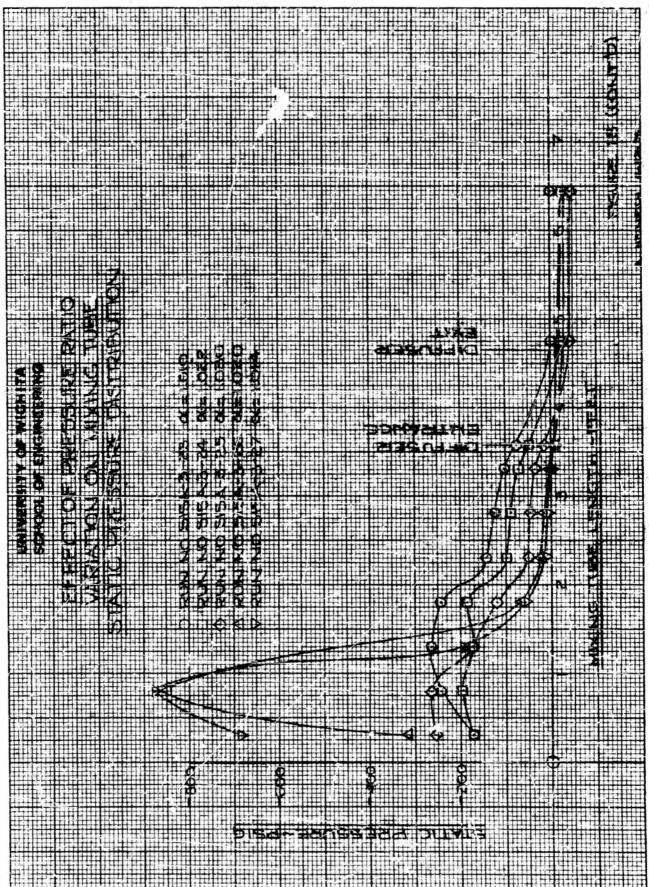
J. 1

The state of the s



KEUFTEL & ESSER CO. MAREHULLA.





TO X TO TO THE TO INCH 359-11 KEUPPEL & ESSEN CO. MADE IN USA.

T. Wil

11.68

YEN YEUTPEL & ESSEN CO. HAREHU

I I GEE

YEUTHEL & ESSER CO. M

ズ M KAE TOX TO TO THE VEINCH 359-11

11-636

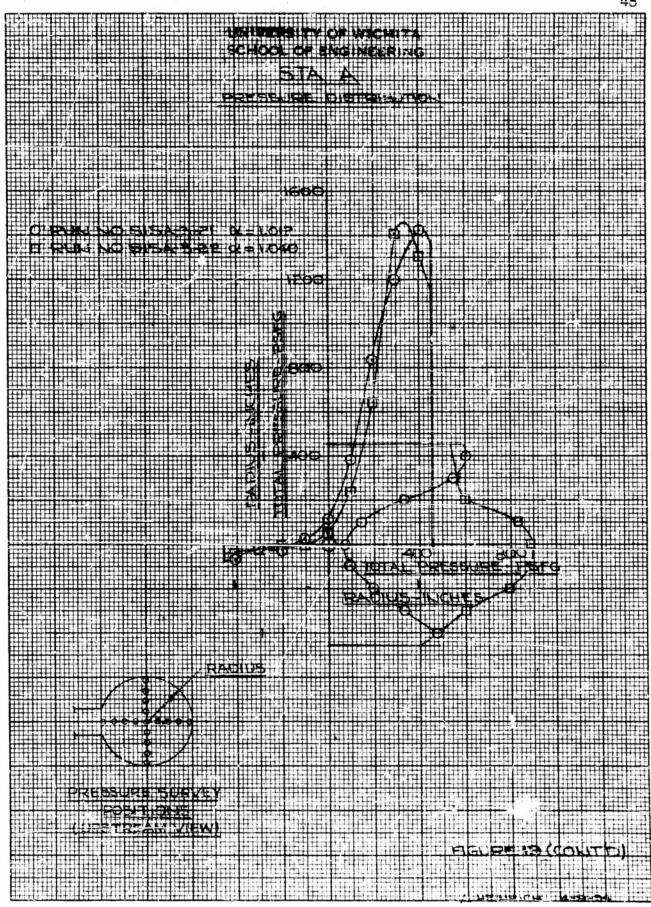
a supply to be

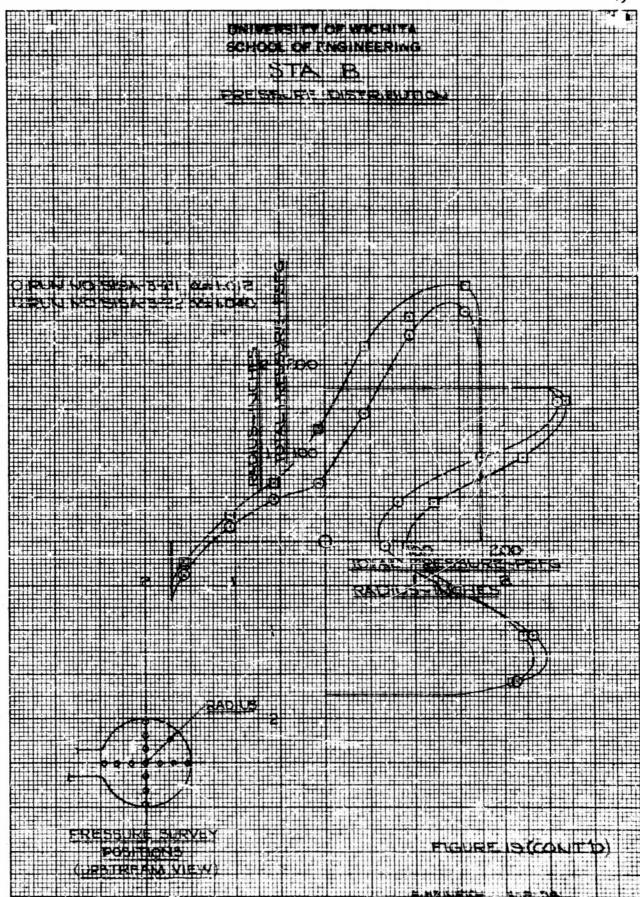
A CONTRACTOR

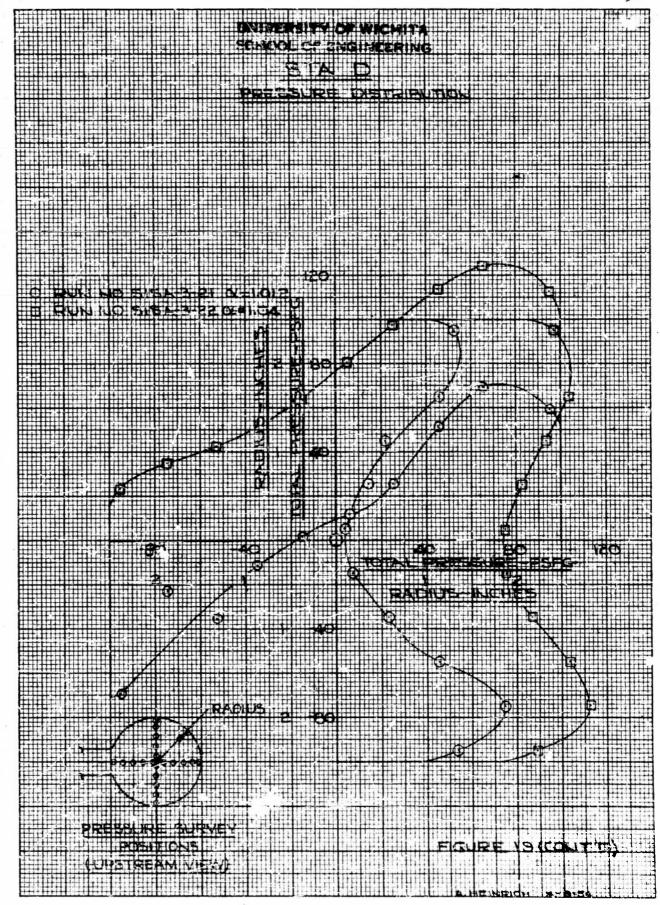
CAN ST

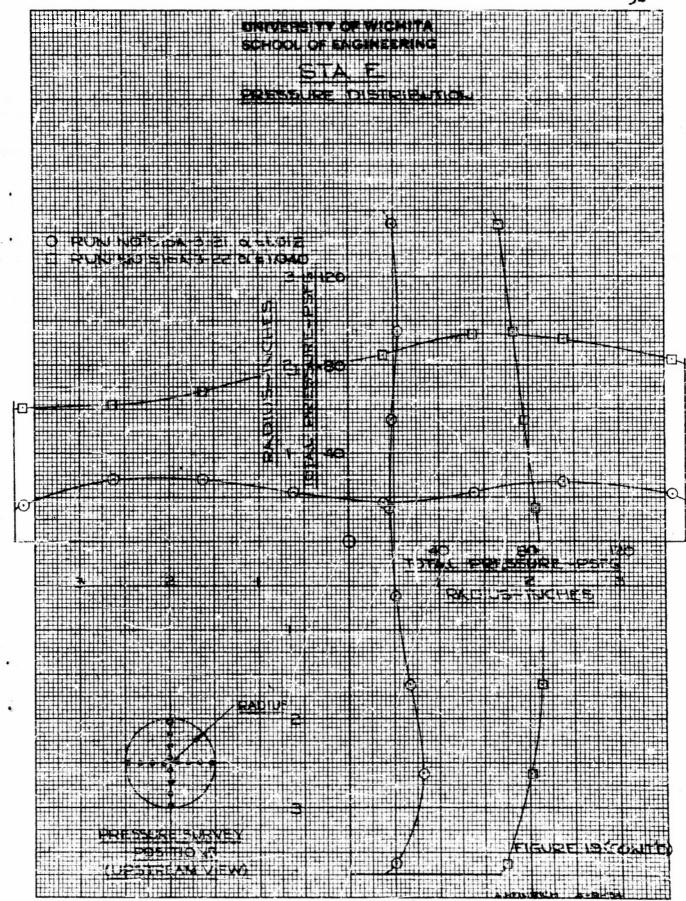
KENTAL & ESSER CO.

328-11

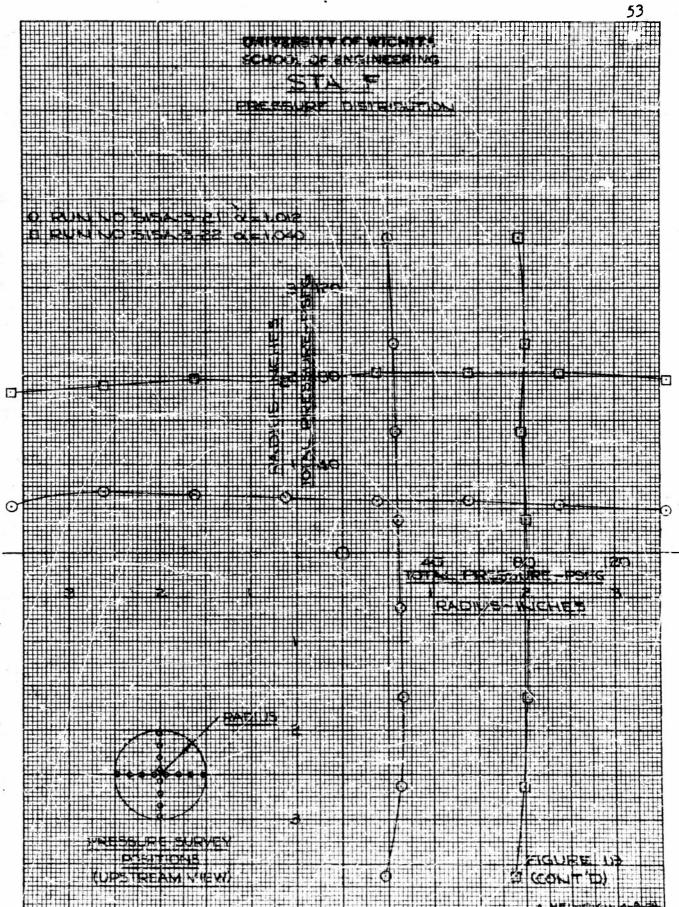




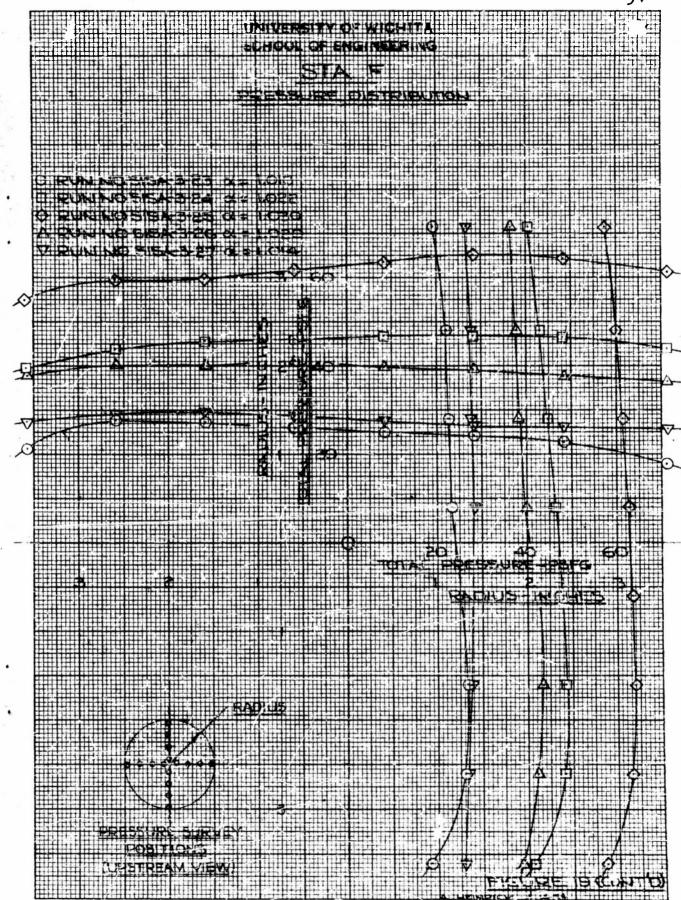




不能

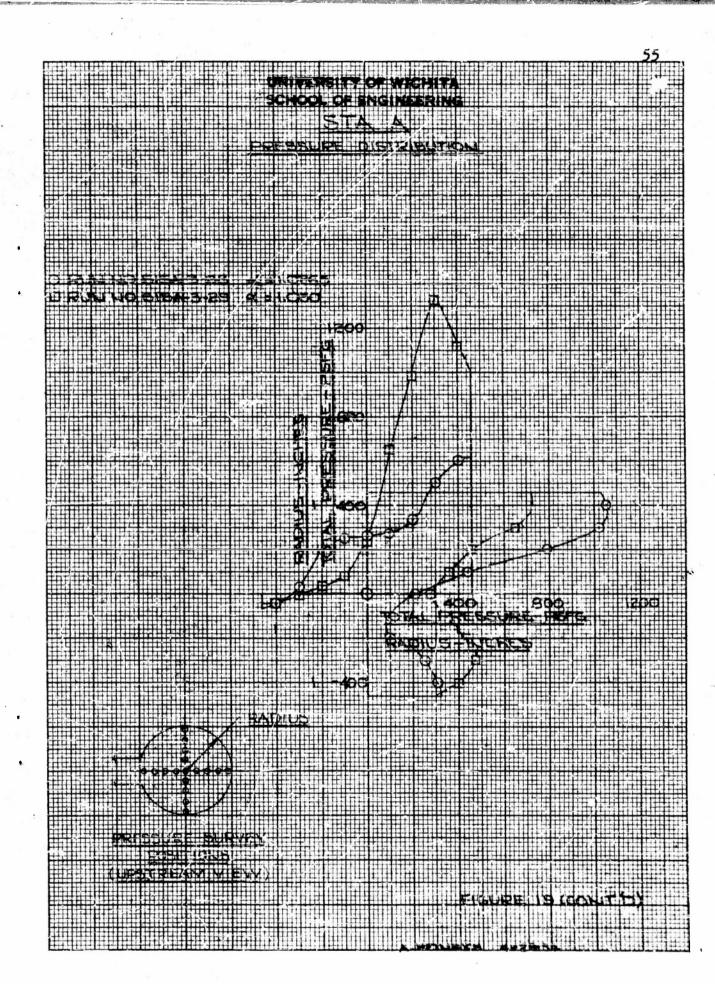


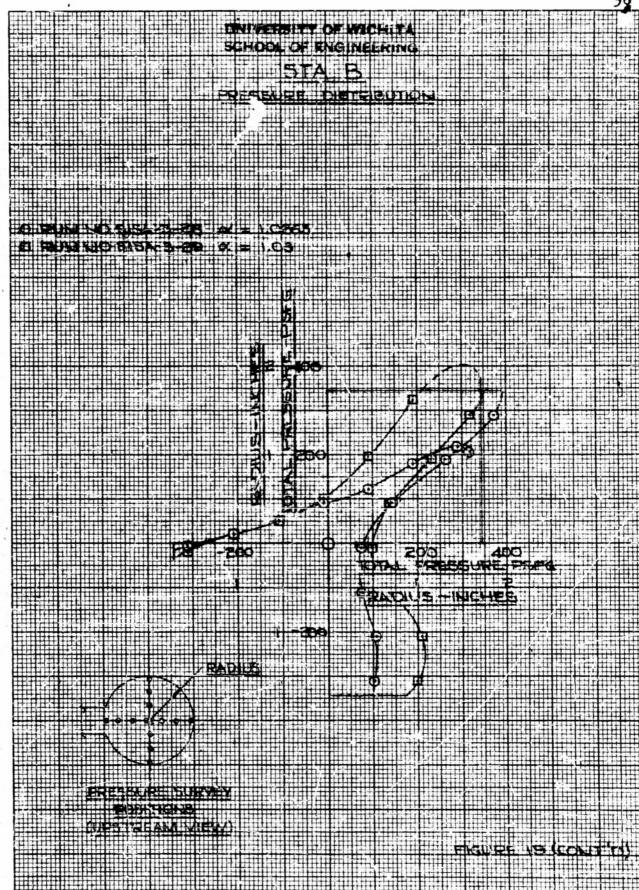
X M

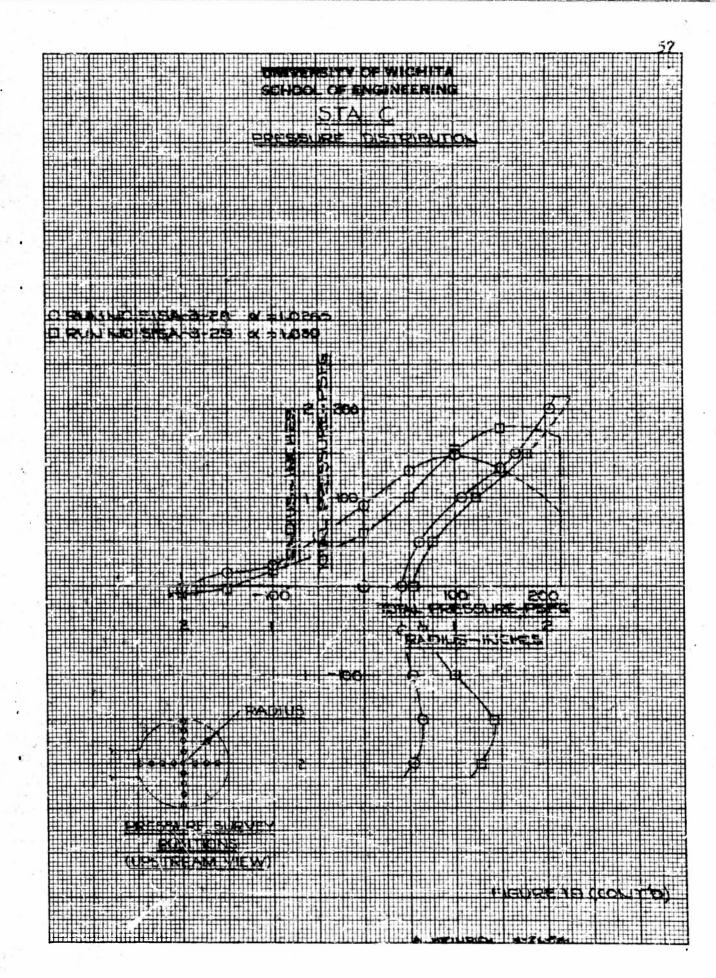


KAPT TOX TO TO THE VALINCH 350-11

9.11





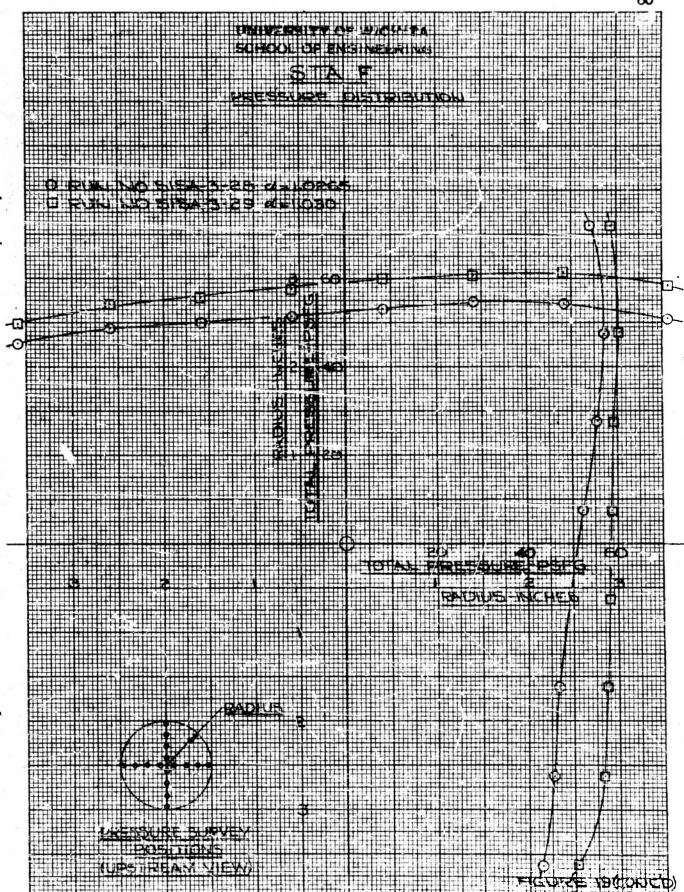


KEUPFEL & SSSER CO.

ICH 328-11

YEN YEUTFEL & BESER OO.

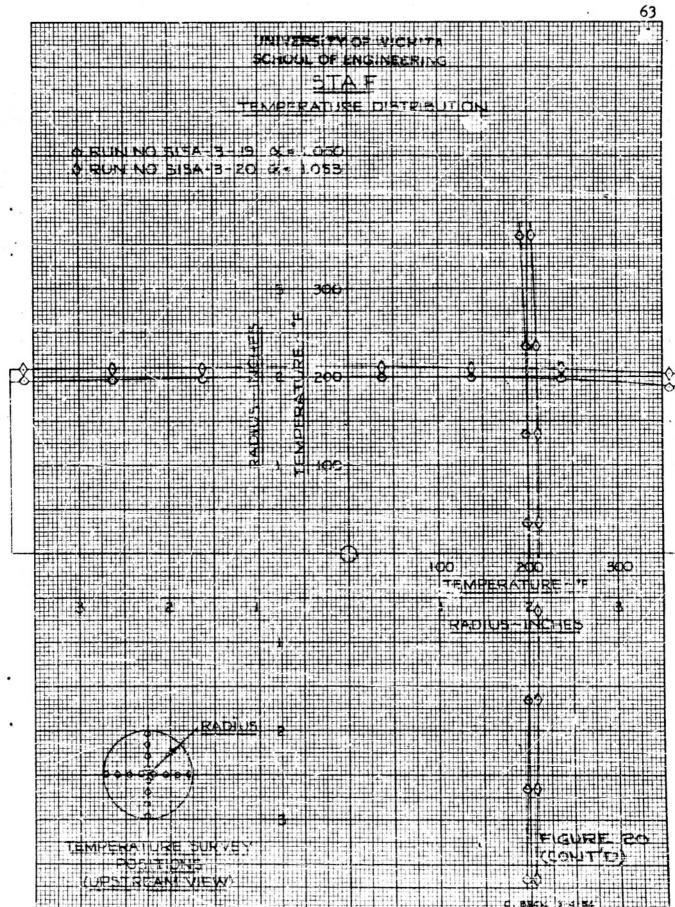
11-68E

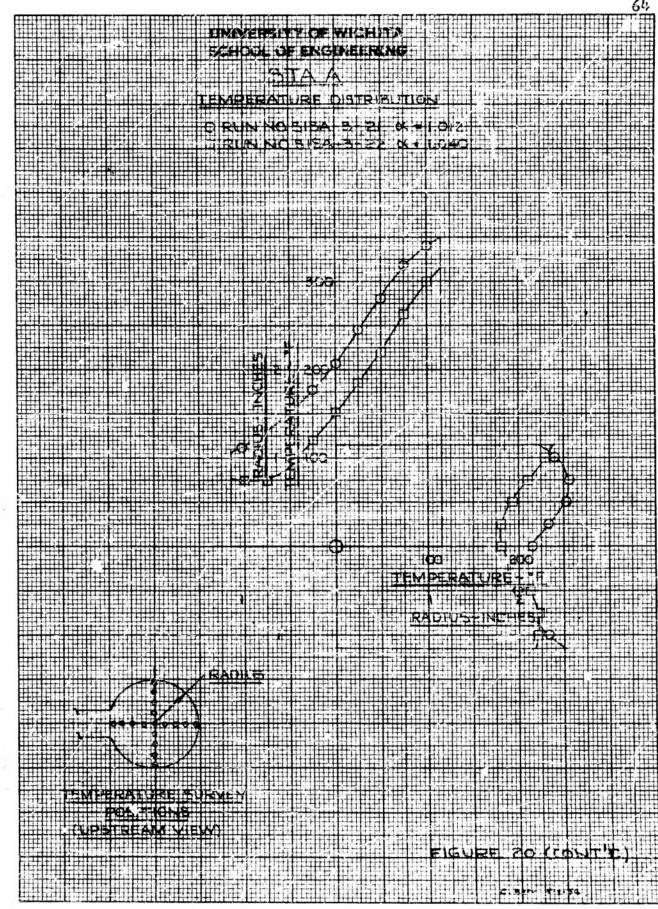


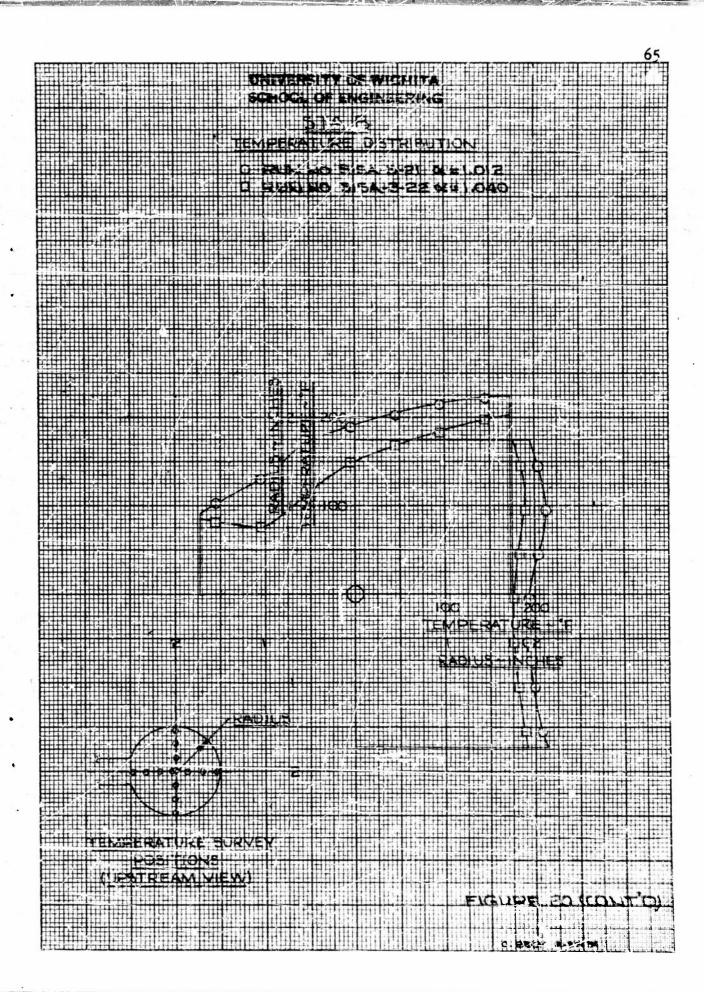
SUPPLY SUPPLY OF THE SE INCH

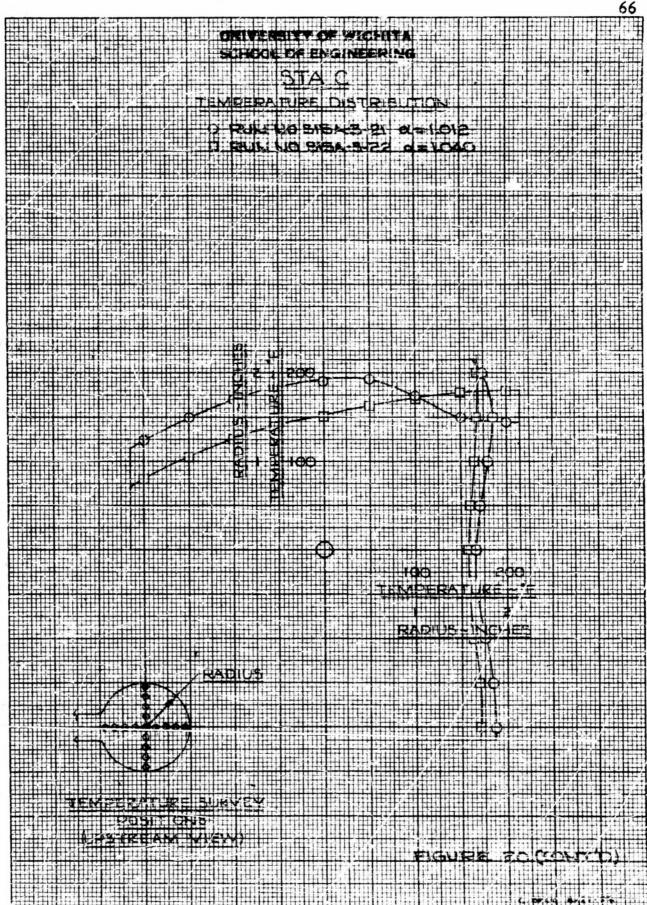
TOX TO TO THE MAINCH 359-11 KINTER & RESERVE CO. MANUSTRAL

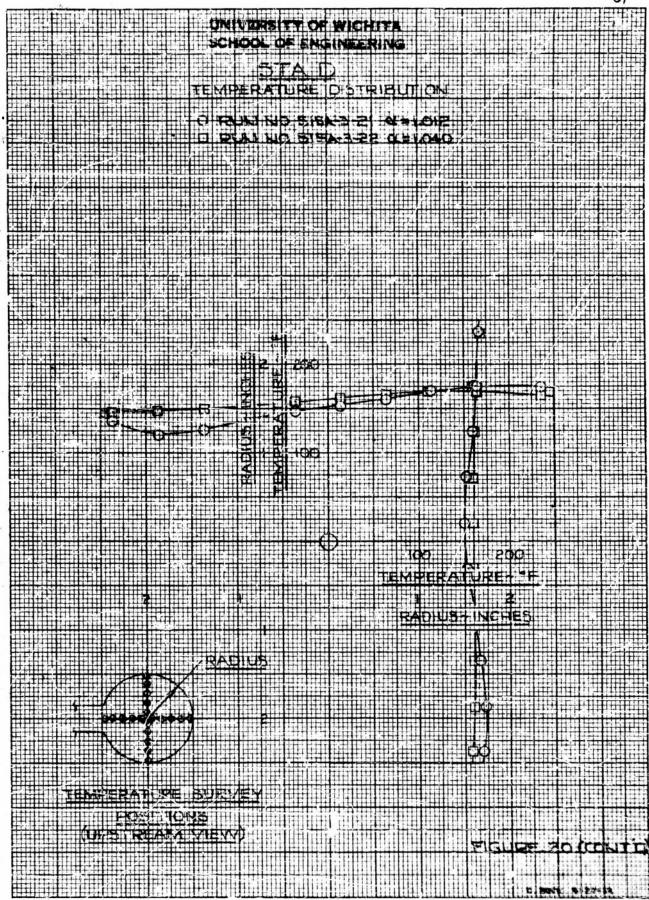
KENTEL & ESSER CO.











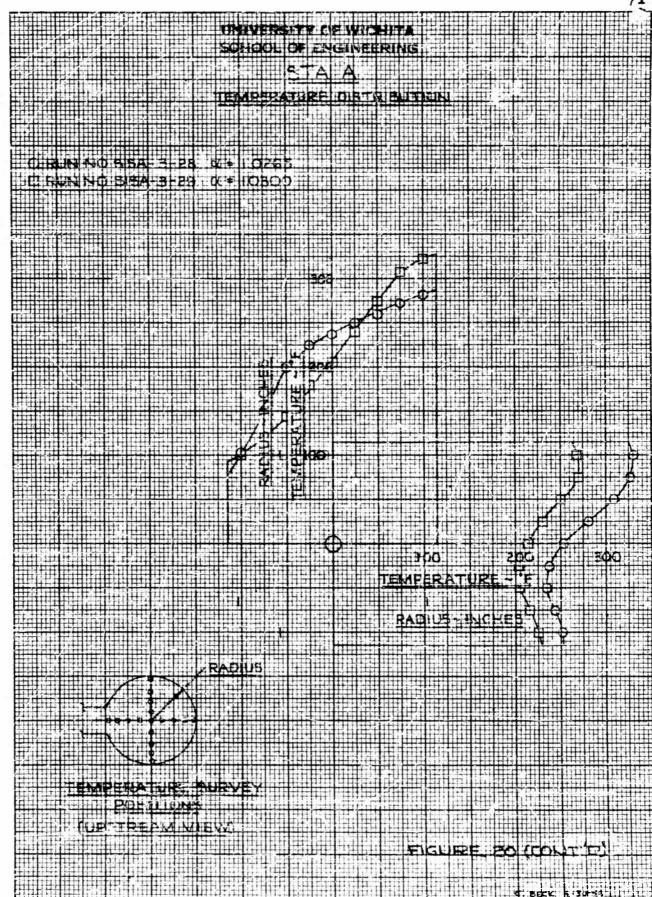
KEUTPEL & ENTER CO. MORTHWATER

KEUPFEL & ESSER CO.

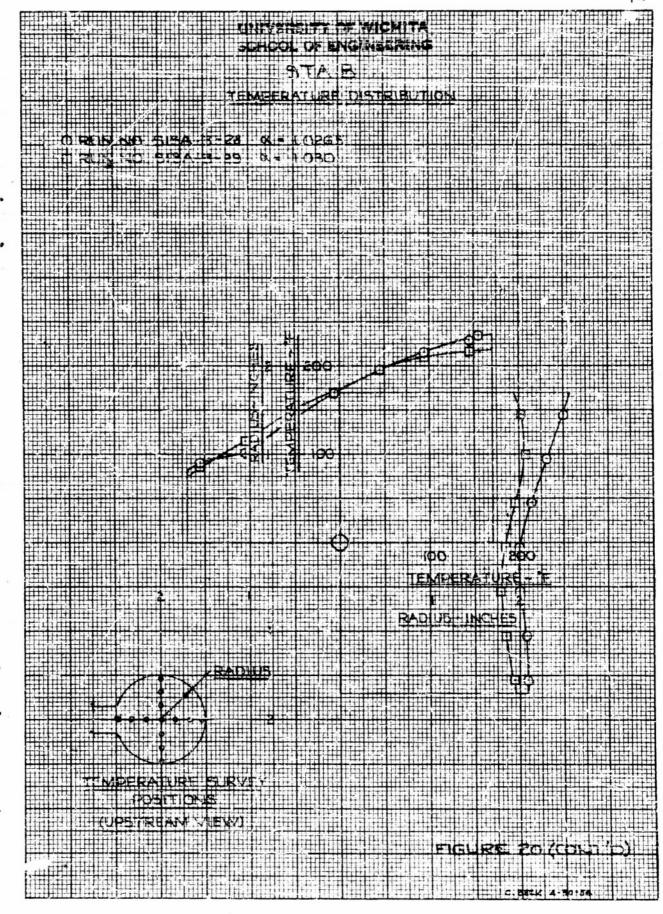
Section Shirt and

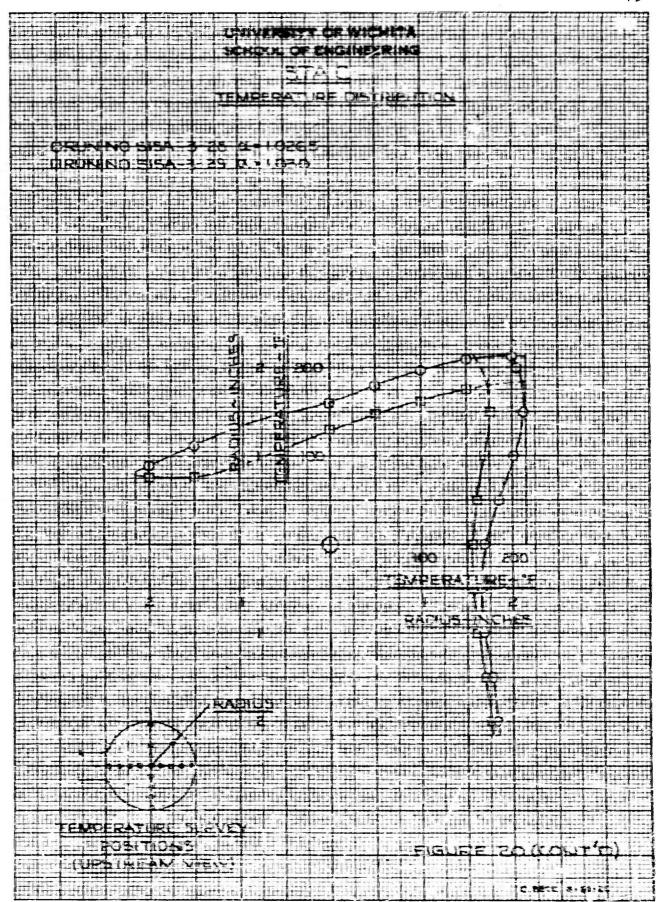
KSE TO X TO TO THE 13 INCH

H 328-11



11-63E





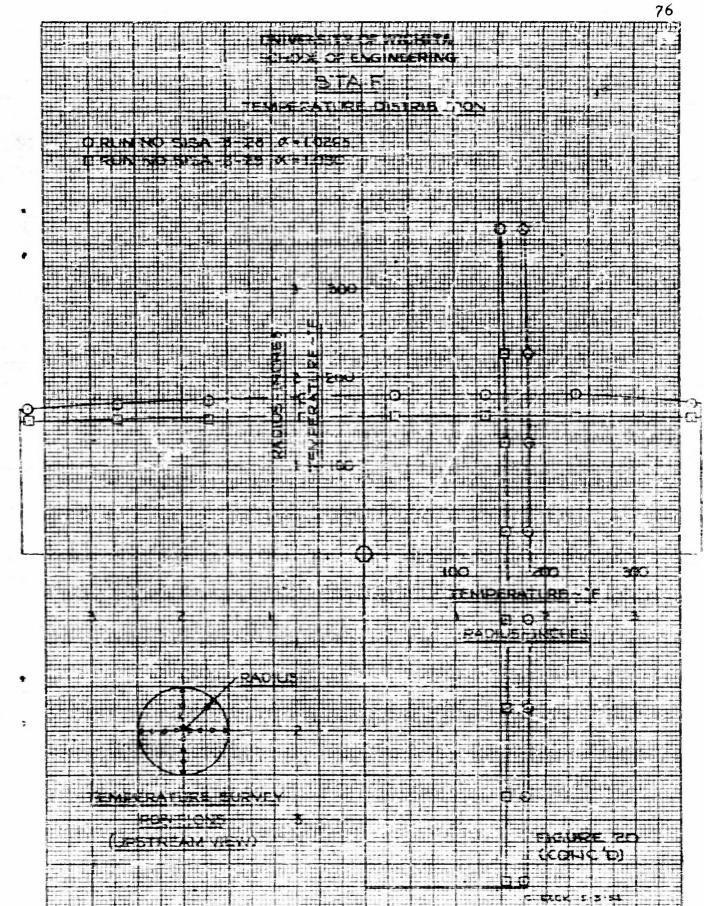
XENTAL A SOURCE OF A

TAM MONTH OF SAME STANDA MANIN

																									-		ŕ	2_
į	1115	Ш	iH:	1111			Hi						-	44					Ш		441				•			5
ŀ	H		-	i iii				377					77	1111		1000		1215							11111			
	-							***			- 34		4 4 ·	-			3 ¹ FI		N(ж			===		
				Ш						1,41		12.		1	4	E				111	1111	17.1		H			ш	Щ
i	77,1							1		ļ.,		6	EA			5 1					#				11,7			
														Ħ														
Ī		={	<u>.</u>	4.17,	H	O.	E	7	3	28	-0	-1	52	63	==	103												
I				LIN	N		EL	À	3.	73	10		113	3	bHi	Ш			111	Ш	1,41	7:11		il it				
	1111	-						1											in E		1117		Hill					
4	111						1						13300								==							
į		1111									11111				4						414				111			* 3
į	ii I	-11		1:"1"								11,11			-	111						-4-	1171					
ŀ	111							1																				
Ì							Ħ																					
					4	11.1		1		4		1				1414			1111		#1							
ļ						111		1						all									ii.	11)1				
ı	1.7					III				7				111														
Ī											1											3						
1						1:55		** **		4 - 15		7		=		-						*		11				-
							111					ш		1											1111			111
												W L				3 14												
													156	-1		C:								Ō.				
\vdash			H	d		-	-	+3-	#	# ,		1								7		-						4
\mathbf{H}	ш.	<u> </u>	-	IØ.		ш	.	IU:			#	1		=	==					- 6"	de -	-	=te	匝	==			-
1								1			#	Ę									4	Ō-		Н.	=			
																		112				1						
												H	10			12										11,1	111	
-		Ш.										1							191					-	1			
			1	+																								
											1			Ξİ		11		9 9 7 1	<u> </u>		À							
						12				#		III-		2		<u> </u>	1111	1513			I			##				12
-					4)			-,			1							
ì			1=									E	1!					-	CC			12	93				90	
		Ш								1121								TE	MF	ER	AΤ	UR!		F	1			
						11	1	Ш	Ш	ĦΞ		H	1 1		11:11			i		fr III	i rii	1	ΞH	111		Ш		
						111	1			H	f.	1	4			=		R		US		<u> </u>		-	1			H
													1 1					10	317		2000	E.X.	1171					
			1								1111						1							Ш				
			Ħ			.	H		(11)	JA:		\$	1-51	Ш		111		.		1			Ш		J	H		111
		1		HH	i.	1	+		4			1					1						Ħ	17	<i>t</i> ===	Hii	1	
	<u> </u>	1	#=	1	17	#==	4	Х	1	#::	1-		1 = 1		ш		LШ			1	Ú	٥.	ш				1:::	ш
	Ш	#11			ί.		1/	ПШ	1	##		ήШ	1	lit:	ш	1111	1111		Ш				ш	11:	1			Ш
	111	İII.		117	T	į i			H	100	ili.	1111			H.	Ш	1	111		Hiii	1	I	HH	17.	H	1		Ш
				111	111		1		4				1								Ш	H				1		
		1	-	##	Ε,	`	1		1		1		1				1			##	1		I :	1	H			1001
		NOT NOT	1	1111	1111	jii:		444	1	11111				0.17			1		117.1	1	ינו	ĊΨ.	11111	ļii:	Î	Ľij.	i	11:
	H	İΕ	ı	ME	¥.R	$\Delta \Gamma$	45		ALI:	W	1		III.	\pm	Ĭ		:::::	iiiii	1	liii		I			liik	1:14	liii.	
			1			5 1		*		17171	1	1					1		-	11.5	#	H	1	H	1 -	#-	1	
- 21			1:1) P	971	35/	٩V	W			1		1 ==	the street or other						1				TE	iF.	E	1	1
		0111	1	11:1	1	riit	1111		Ш	Ш	#	Ш		HE.	-11	1111		1117				1	to	N'	T'E	D.		1:1:
	1111	-	1				-																					
				111	•	1	1		H	# 11		i	Hill	174.			1	III			b:	1	91.201	1111		111		

X 10 X 10 LO THE WALNUT

かんしていることが、1000年であるとのアクトでは、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、1000年には、100



Ň

1.- Aerodynsmice, Yiscous Hlow 2.- Jet Pumpe I.- Heitrich, A.W. II.- UWEH No. 136 2. - Jet Pumps I. Heinrich, A.M. II. - Over No. 138 L.- Astrodynamics, Tiscous liow Performance curves are presented together with ourses shoring mixing-tube, oross-sectional distributions of temperature and total pressure taken at several survey staffors. This report is the second in a meries on tide-inlet jst pumpe with different taper ratio mixing tubes. rerormanon curves are presented together with curves show og mixing-tubs, cross-sectional districutions of temperature and total pressure taken at several survey stations. This report is the necond in a series on side-iniet jet pumps with different taper ratio mixing tubes. DWER MG. 138

Interesty of Michita, School of Engineering
PERPOWHANCE TEST OF A SIDS-INLET, STEAM-TO-AIR JET
FURP, WITH AN INBOARD NOZZIE AND A TAPFRED MIXING TURE
A.M. Helerich: May 1954. 76 pp., diagre., photos., The offects of varying the primary jet pressure, the pump pressure ratio, and the cascades were determined. Fump pressure ratio was varied both with and without control of the suction-slot flow distribution. Flow traction in the suction duct between the slot and the throat was studied with the sid of wool tufus. UVER No. 138
University of Wichita, School of Engineering
PERPORMANCE TEST OF A SIDE-INLET, STEAM-TO-AIR JET
PUMP WITH AN INBOARD NOZZIE AND A TAPERED MIXIMO TUBE
A.M. Retarich. May 1954. 76 pp., diagra., photos.,
2 refs. The eifects of varying the primary jet pressure, the purp pressure ratio, and the cascades were daternined. Fump pressure ratio was varied both with and without cannivol of the suction-alot flow distribution. Flow discotion in the suction duct between this slut and the threat was studied with the aid of wool tifts. A series of tests were conducted to detarmine the performance, the pressure and temperature distributions, and the and temperature distributions, and the number of the flow in a side-inlet jet-pump with an inboard nozzle. This series of tests were porformed on a pump hearing a conical mixing tubes a cascaded side-entrance throat, a suction duct, and a suction slot of constant width. is series of texts were conducted to determine the performence, this pressure and temperature distributions, and the nature of the flow in a wide-inlat jet-pump with an inboard nozzle. This series of tem were performed on a pump heaving a conical withing this scales coaced aids-entrance throat, a suction duct, and a suction alot of constant width. 1.- Asrcenanics, Viscous Flow 2.- Jet Pumpe 11.- Heldrich, A.W. II.- UNSE No. 138 1. Aerodynamiou, Yleosus Flor 2. Fet Puxp. I. Feth Flor II. OMEN No. 138 Performance curves are presented together with ourves showing anxing-tube, cross-sectional distributions of temperature and lotal pressure teken at several survey stations. This report is "he second in a series on tubes—inlet jet pumps with different taper ratio mixing tubes. showing mixing-tube, cross-sectional distributions of temperature and total pressure taken at several survey statitons. This report is the second in a series on alon-liet jet pumps with different taper ratio mixing tubes. A series of tests were conducted to determine the performance, the presente and temperature distributions, and the nature of the flow in a side-shiller jet-purp with an inboard mozzle. This saries of tests were performed in a pump having a costast sixing tube, a cascaded side-entrance throat, a nullion duct, and a succise slot of constant whath. A series of tents were conducted to determine the performance in the presente and temperature distributions, which is necessarial temperature of large flow in a side-inlet jet-pusp with an inoward necessary. This series of texts were parformed as numerical making tube, a comparied side-intrace throat, a surtion duct, and a suction slot of constant width. University of Wichlus, Sonool of Sugimeering Perposition of A Side-Inlet, STEAM-TO-AIR JST FUMP WITH AN INBOAD NOZZIE AND A TAPERED MIXING TUBE A.N. Heldrich, May 1954, 76 pp., diagre,, photos., UMER No. 133
University of Wighits, School of Engineering
PERRYDHMANCE TEST OF A SIDE-INLT, STEAM-TO-AIR JET
PUMP WITH AN IMBOARD NOZZLE AND & TAPERYD MIXING TUBE
A.N. Seinrich. May 1954, 76 pp., 41sgre., photos., The effects of varying the prizery jet pressure, the pump pressure ratio, and the descades were determined. Fump pressure ratio was varied both with and without control of the suction-aby flow distribution. Flow direction in the suction duch between the sitt and the throat was studied with the sid of wool tuits. the effects of varying the primary jet pressure, the nump pressure ratio, and the cascades were determined. Fump pressure ratio was varied both with and without control of the suuchin-soft for wistribution. Flow direction in the suction dust between the slot and the threat was studied with the slu of wool tufts. together with curves Ferformance curves are presented UNER No. 138

Armed Services Technical Information Ag

Because of our limited supply, you are requested to return this copy WHEN IT HAS SECTION PURPOSE so that it may be made available to other requesters. Your cooperate will be appreciated.



NOTICE: WHEN GOVERNMENT OR OTHER DRAWINGS, SPECIFICATIONS OR OTHER 124 ARE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RIGHT GOVERNMENT PROCUREMENT OPERATION, THE U. S. GOVERNMENT THEREBY INCLUDED NO RESPONSIBILITY, NOR ANY OBLIGATION WHATSOEVER; AND THE FACT THAN TRAINING GOVERNMENT MAY HAVE FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIED THE SAID DRAWINGS, SPECIFICATIONS, OR OTHER DATA IS NOT TO BE REGARDED BY IMPLICATION OR OTHERWISE AS IN ANY MANNER LICENSING THE HOLDER OR ANY OF PERSON OR CORPORATION, OR CONVEYING ANY RIGHTS OR PERMISSION TO MANUAL USE OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THAT

Reproduced by DOCUMENT SERVICE CENTER KNOTT BUILDING, DAYTON, 2, 0410

UNCLASSIE